

NuStep[®] T5/T5^{XR}

Recumbent Cross Trainer

SERVICE PARTS MANUAL

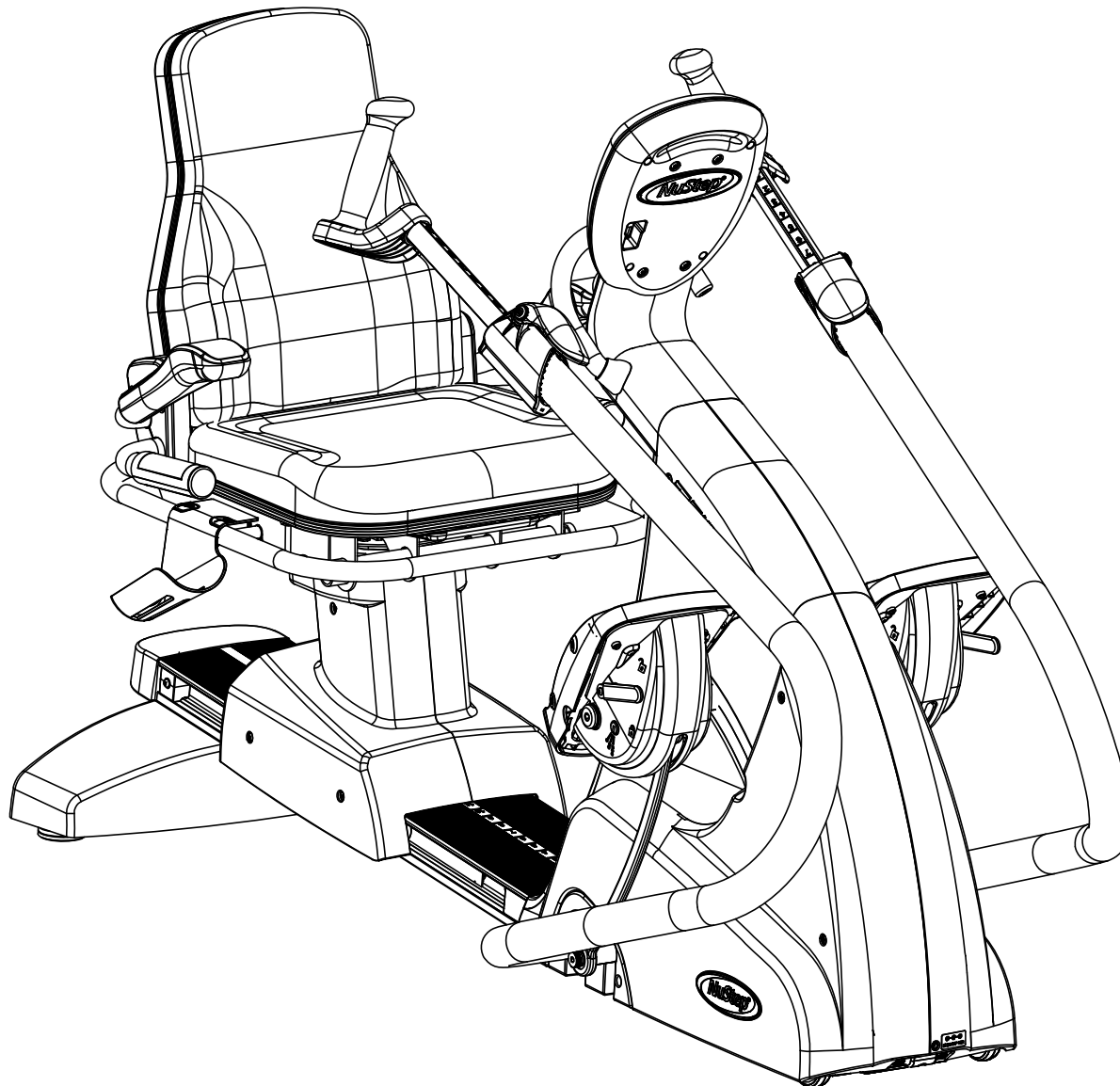


Transforming Lives[®]

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T5XR Assembled View



TITLE:

T5 & T5XR
PARTS MANUAL

DWG. NO.

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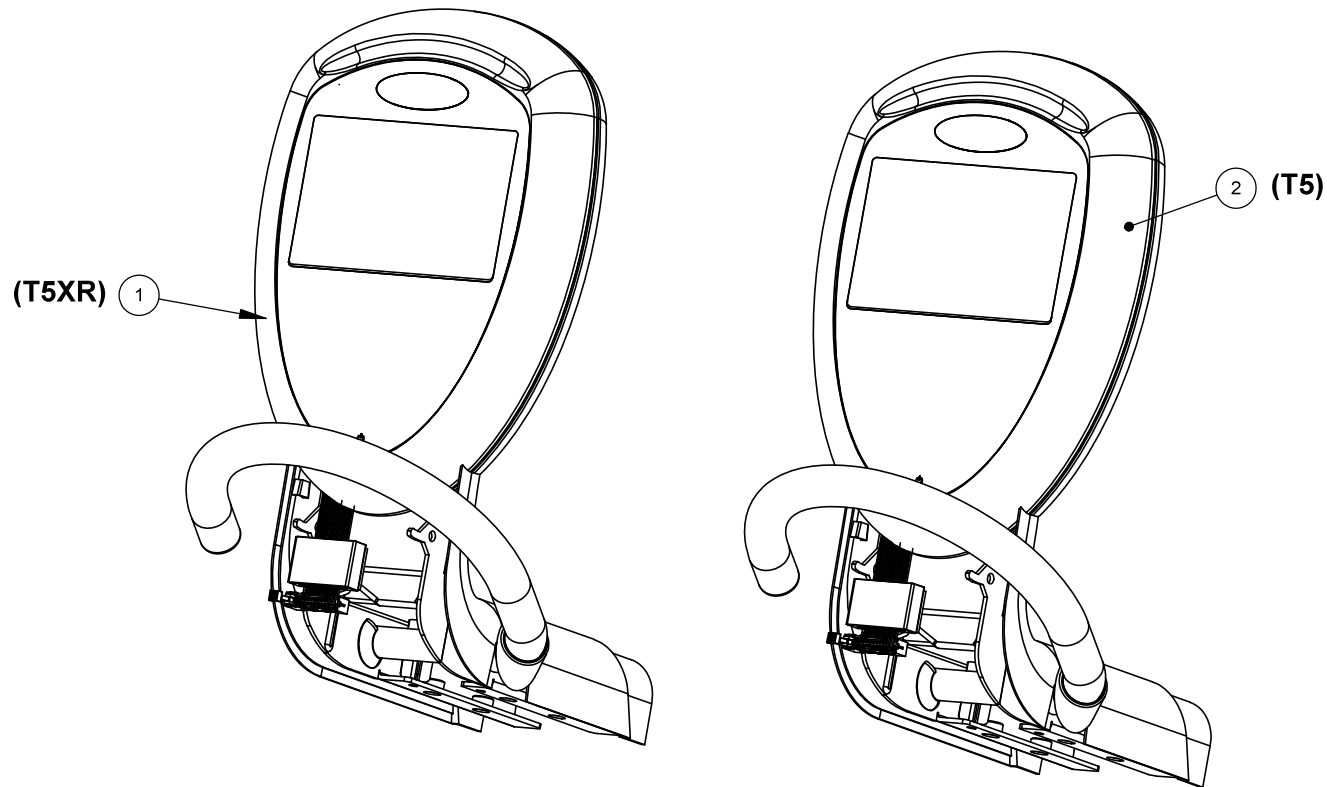
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Console Group Figure 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	56004	Service Kit - Console MTG Assembly - T5XR	1
2	56005	Service Kit - Console MTG Assembly - T5	1



**SERVICE KITS MAY INCLUDE
INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
CONSOLE GROUP

DWG. NO.
51375

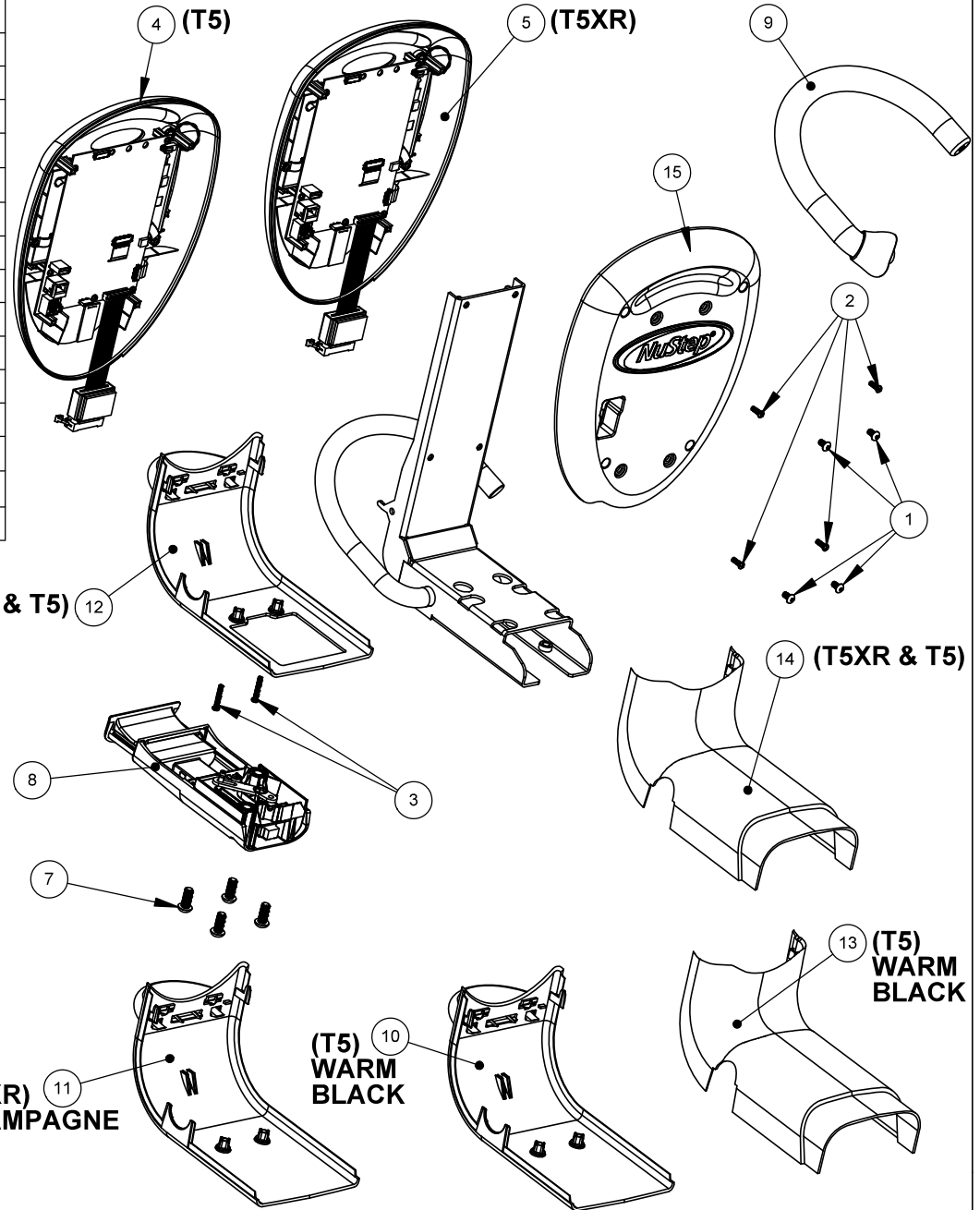
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Console Group Figure 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50697	Screw - BHSC, M5x0.8x10, Hex, SS	4
2	50728	Screw-HiLo, #8-18x.50	4
3	50731	Screw-HiLo, #8-18x1.0	2
4	51522	Service Kit - Console Front Half - T5 Configured	1
5	51523	Service Kit - Console Front Half - T5XR Configured	1
6	51691	Service Assembly - Console Mtg. Bracket	1
7	51805	Screw - BHSC, M8x1.25x20, Class 10.9, Hex, Black, Patched	4
8	51894	Service Kit - StrideLock Push Button Assembly, T5 SN >109968	1
9	56006	Service Kit - Grab Ring Grip SN >107174	1
10	56007	Service Kit - Front Console Neck Cover - T5 SN < 109969	1
11	56008	Service Kit - Front Console Neck Cover - T5XR < 109969	1
12	56009	Service Kit - Front Console Neck Cover - T5 & T5XR > 109968	1
13	56010	Service Kit - Rear Console Neck Cover - T5 < 109969	1
14	56011	Service Kit - Rear Console Neck Cover - T5 SN > 109968 - All T5XR	1
15	56012	Service Kit - Console Rear Half - T5 & T5XR	1



SERVICE KITS MAY INCLUDE INSTRUCTIONS AND TOOLS



TITLE: T5 & T5XR PARTS MANUAL
CONSOLE GROUP

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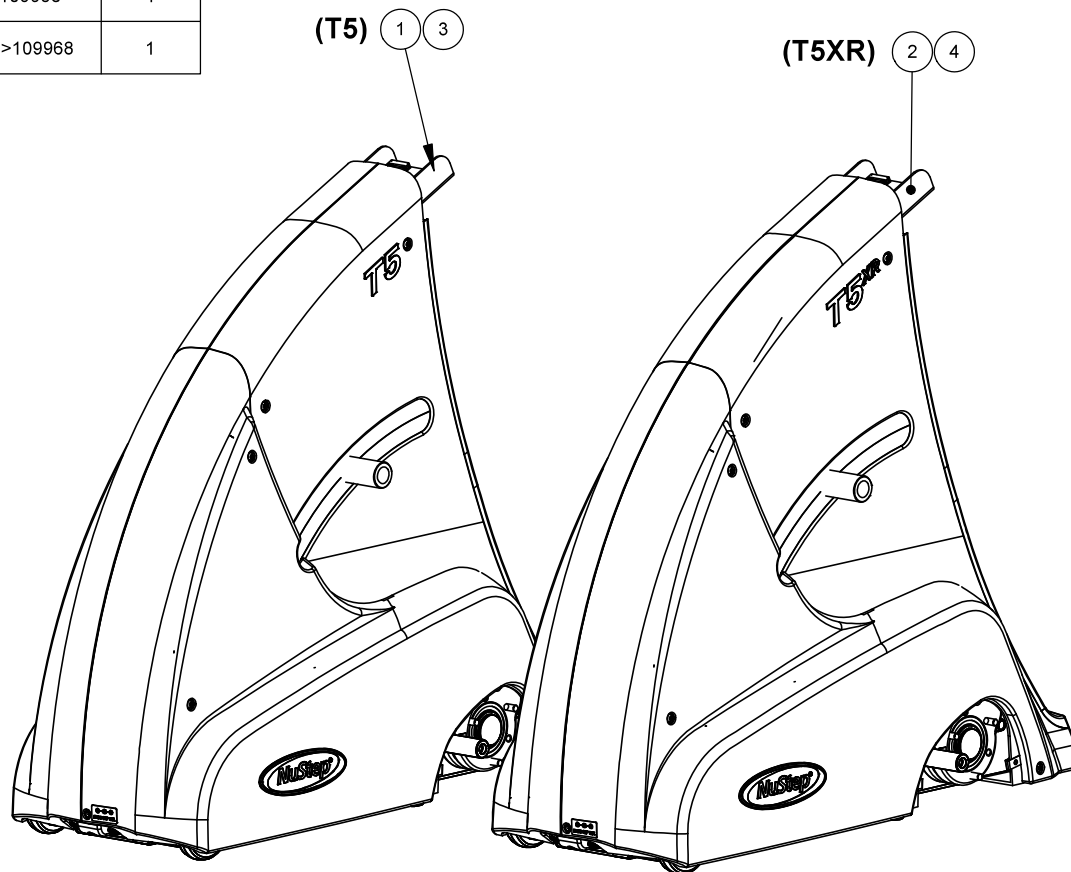
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Front End Group Figure 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	56087	Service Kit - T5 Front End - SN<109969	1
2	56088	Service Kit - T5XR Front End - SN <109969	1
3	56089	Service Kit - T5 Front End - SN>109968	1
4	56090	Service Kit - T5XR Front End - SN>109968	1

**SERVICE KITS 56087 & 56088 REQUIRE REPLACEMENT OF CONSOLE FRONT HALF
SEE CONSOLE GROUP FIGURE #2, FOR APPROPRIATE SERVICE KIT PART NUMBERS**



**SERVICE KITS MAY CONTAIN
INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP

DWG. NO.
51393

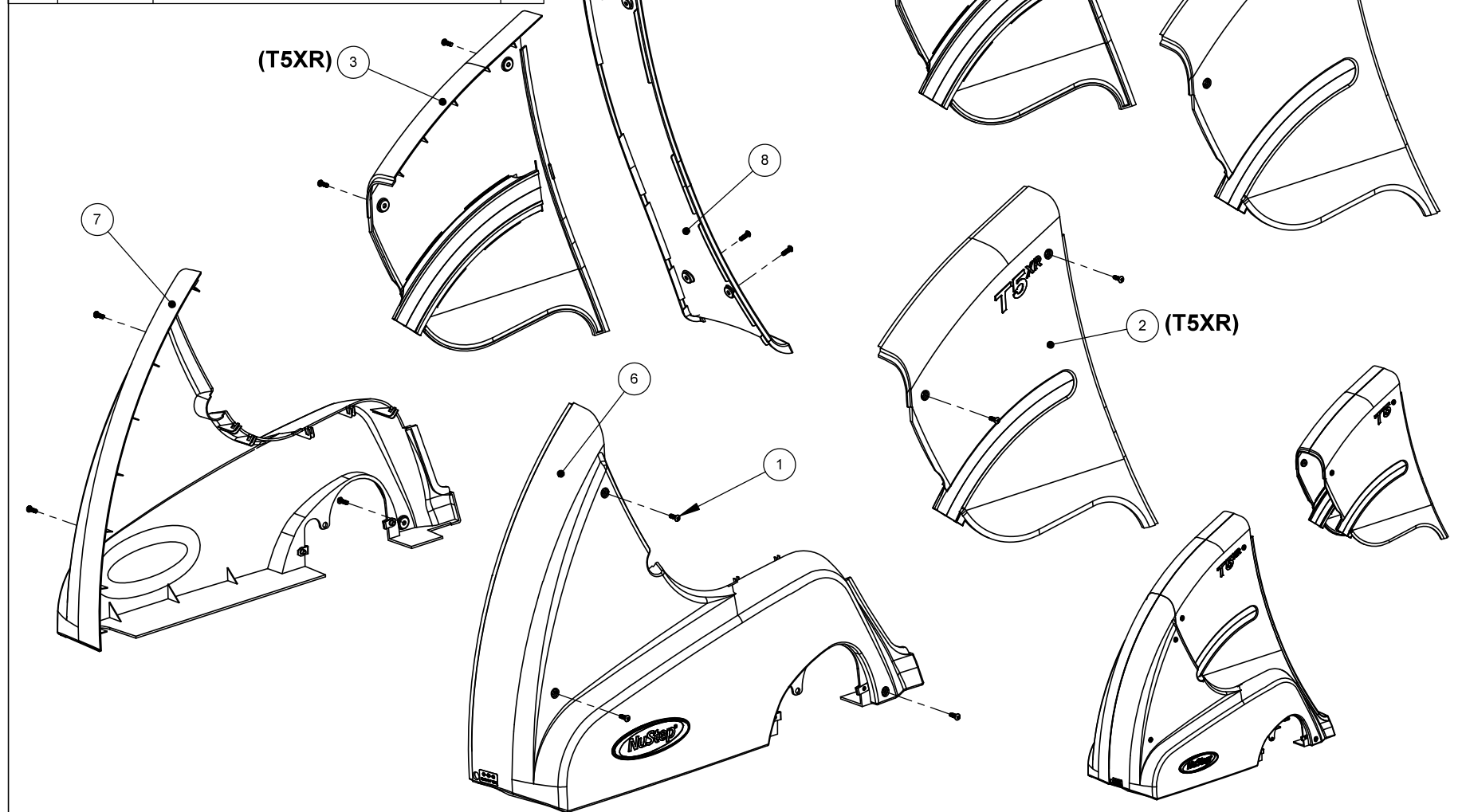
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Front End Group Figure 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50704	Screw - BHSC, M5x0.8px16, Hex, SS	14
2	51386	Service Kit - Cover, Front Upper T5XR, LH	1
3	51387	Service Kit - Cover, Front Upper, T5XR, RH	1
4	51388	Service Kit - Cover, Front Upper T5, LH	1
5	51389	Service Kit - Cover, Front Upper, T5, RH	1
6	51390	Service Kit - Cover, Front Lower, T5 & T5XR, LH	1
7	51391	Service Kit - Cover, Front Lower, T5 & T5XR, RH	1
8	56003	Service Kit - Front End Trim Cover - T5 & T5XR	1



**SERVICE KITS MAY INCLUDE
INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP

DWG. NO.
51394

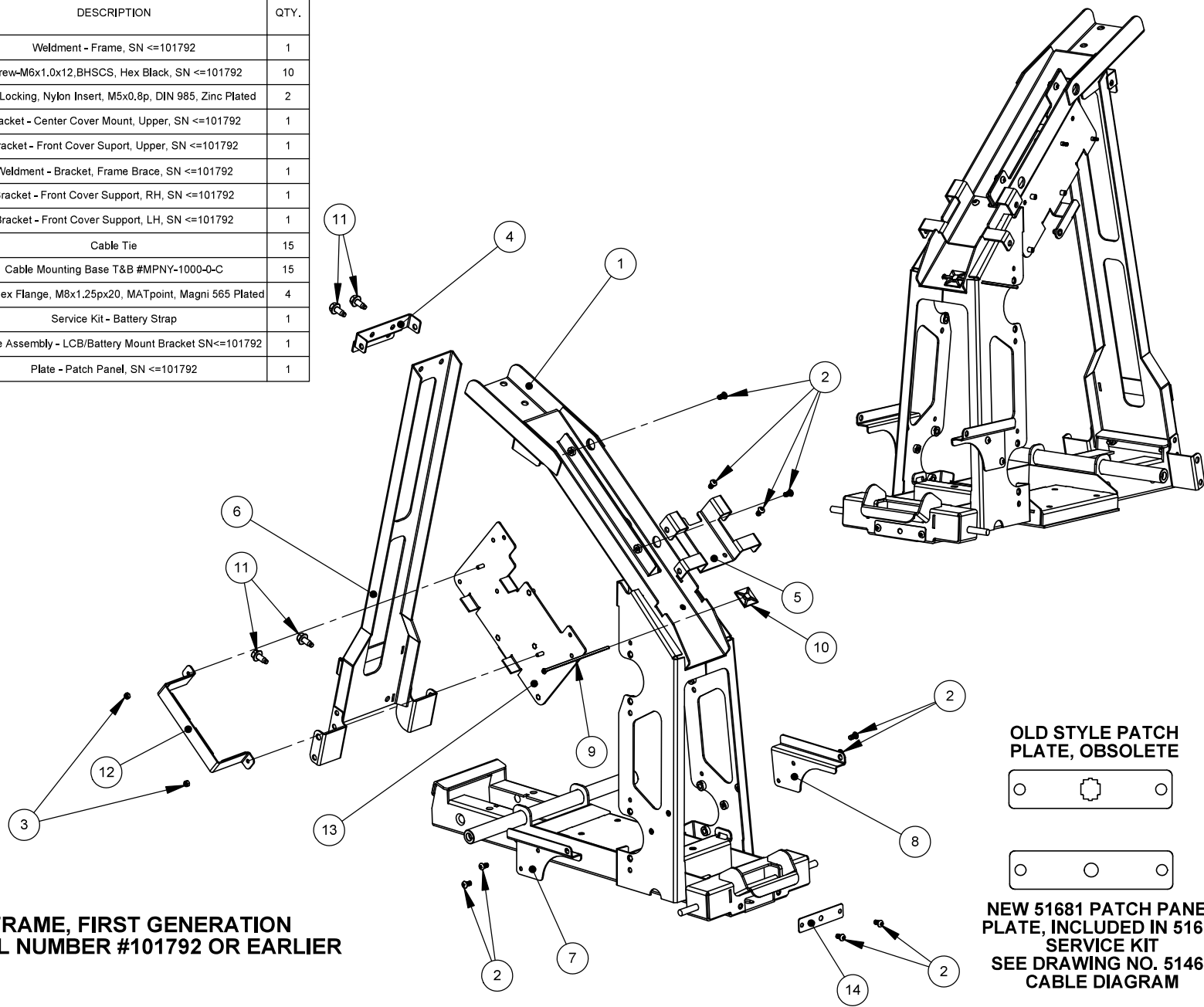
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Front End Group Figure 3 - Frame (Serial Number ≤ 101792)

ITEM NO.	PART NUMBER	REV.	DESCRIPTION	QTY.
1	50465	M	Weldment - Frame, SN ≤101792	1
2	50603		Screw-M6x1.0x12,BHSCS, Hex Black, SN ≤101792	10
3	50605		Nut - Locking, Nylon Insert, M5x0.8p, DIN 985, Zinc Plated	2
4	50631	B	Bracket - Center Cover Mount, Upper, SN ≤101792	1
5	50699	C	Bracket - Front Cover Suport, Upper, SN ≤101792	1
6	50700	E	Weldment - Bracket, Frame Brace, SN ≤101792	1
7	50701	A	Bracket - Front Cover Support, RH, SN ≤101792	1
8	50702	A	Bracket - Front Cover Support, LH, SN ≤101792	1
9	50881		Cable Tie	15
10	50884		Cable Mounting Base T&B #MPNY-1000-0-C	15
11	51426		Bolt - Hex Flange, M8x1.25px20, MATpoint, Magni 565 Plated	4
12	51469		Service Kit - Battery Strap	1
13	51470		Service Assembly - LCB/Battery Mount Bracket SN≤101792	1
14	51681	A	Plate - Patch Panel, SN ≤101792	1



**T5 & T5XR FRAME, FIRST GENERATION
UNIT SERIAL NUMBER #101792 OR EARLIER**



TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP

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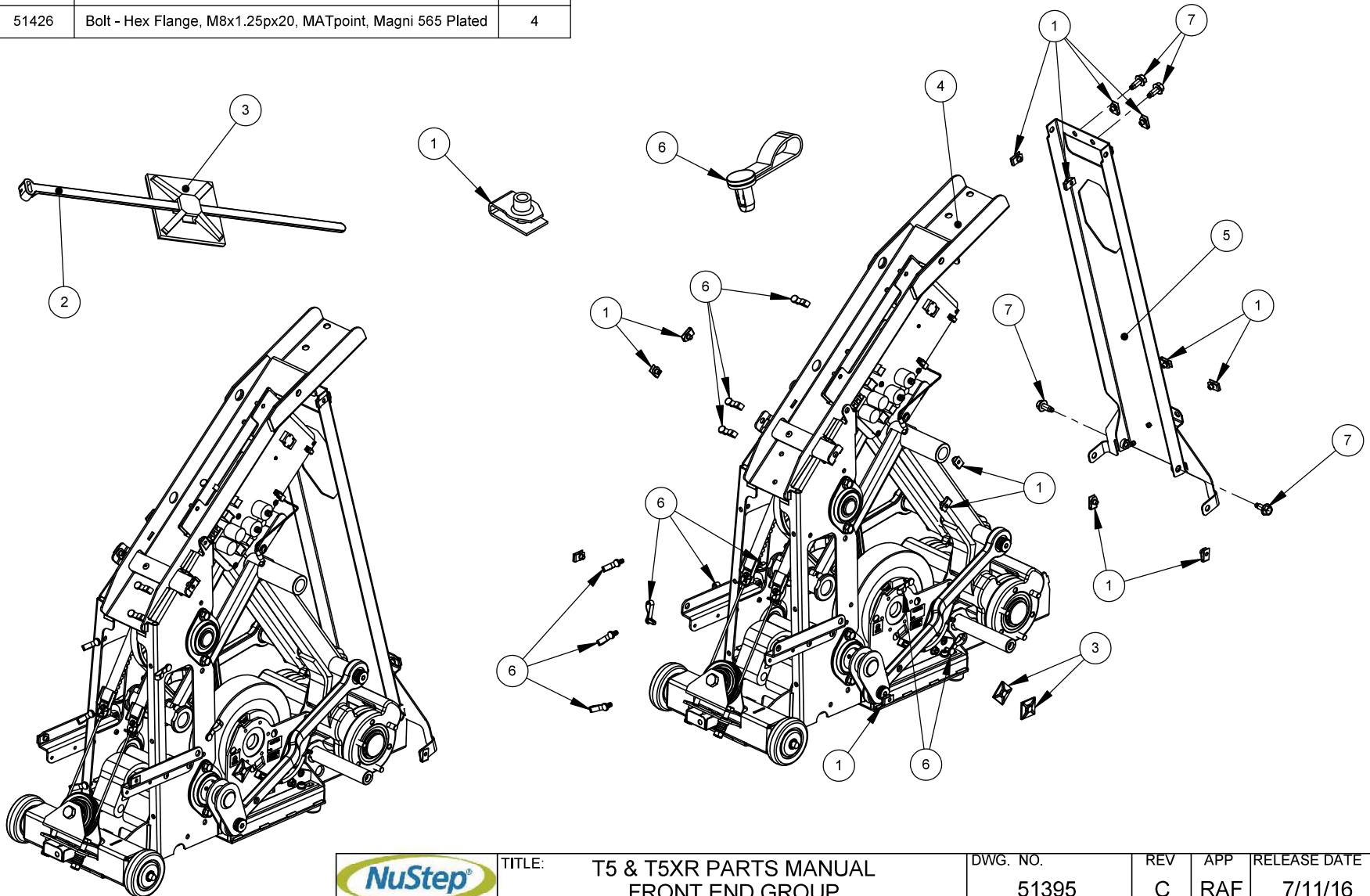
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Front End Group Figure 4 - Frame (Serial Number ≥ 101793)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50670	ITW CIP N623331, U-Nut M5 x .8	14
2	50881	Cable Tie	2
3	50884	Cable Mounting Base T&B #MPNY-1000-0-C	2
4	51357	Assembly - Frame	1
5	51364	Assembly - Frame Brace	1
6	51366	Cable Hanger - Richco CH-2-01	11
7	51426	Bolt - Hex Flange, M8x1.25px20, MATpoint, Magni 565 Plated	4

T5 & T5XR FRAME, SECOND GENERATION UNIT SERIAL NUMBER #101793 OR GREATER



TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP

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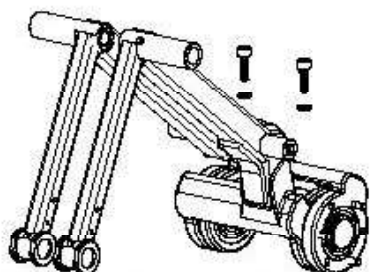
Front End Group Figure 5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	40368	Screw - HHTM, 10-32 x 5/16, 18-8 Stainless Steel	2
2	41118	CLAMP - STEP SENSOR	1
3	50061	Screw, Shoulder - SHS S, 12MM x 20MM, Class 12.9, Patched	4
4	50155	Screw-SHCS, M5x0.8x35, Hex, Black	4
5	50417	Nut - Locking, Nylon Insert, M10x1.5, DIN 985, Zinc Plated	2
6	50480	Assembly - Belt Clamp	2
7	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	2
8	50605	Nut - Locking, Nylon Insert, M5x0.8p, DIN 985, Zinc Plated	4
9	50608	Screw - PHP, M4x0.7px5, Zinc Plated	4
10	50704	Screw - BHSC, M5x0.8px16, Hex, SS	1
11	50815	Clamp - Timing Belt, Bottom	2
12	50817	Assembly - Timing Belt Clamp, Top	2
13	50887	Bushing - IGUS SN<=110821	2
14	50888	Washer - Cushioning	1
15	50940	Spring	2
16	50990	Washer - Pair, Nord Lock NL10, Zinc	2
17	50991	Screw - SHC, M10x1.5px30, Class 12.9, Hex, Black Oxide	2
18	50993	Assembly - Nut Plate, Main Pedal Shaft	1
19	50994	Washer - Spring Cup SN<=110821	2
20	52552	Zinc Yellow-Chromate Plated Hex Head Screw	1
21	51426	Bolt - Hex Flange, M8x1.25px20, MATpoint, Magni 565 Plated	4
22	51469	Service Kit - Battery Strap	1
23	51473	Kit - Sensor Magnet Replacement	1
24	51483	Service Kit - Timing Belt Upgrade Kit SN<=101512	1
25	51677	Service Kit - Sickle Assembly Replacement	1
26	51767	Service Kit - Coupling	1
27	56030	Service Kit - Bilateral Connecting Link	2
28	56031	Service Kit - Bilateral Crank Pair Replacement	1
29	56032	Service Kit - Timing Cable	1
30	56033	Service Kit - Timing Pulley	1
31	56034	Service Kit - Timing Pulley Bracket	1
32	56035A	Service Kit - Battery	1
33	56036	Service Kit - Load control Board	1
34	56037	Service Kit - Step Sensor Cable	1
35	56038	Service Kit - Timing Belts SN>=101513	1
36	56039A	Service Kit - LCB/Battery Mount Bracket SN>=101793	1
37	56040	Service Kit - External Power Connector Mount SN>=110822	1
38	56041	Service Kit - External Power Connector Mount SN 101793-110821	1
39	56043	Service Kit - Flange Bearing	2
40	30157	3/8-16 Locknut Nylon Insert	1

**TIMING BELT REPLACEMENT ON UNIT SERIAL NUMBERS #101512 OR EARLIER
MUST USE 51483 TIMING BELT UPGRADE KIT (INCLUDES 50812 & 51384)**

**OBSOLETE STYLE
BELT TENSIONER**

51677 SERVICE KIT - SICKLE ASSEMBLY REPLACEMENT



SERVICE KITS MAY INCLUDE
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TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP, FIGURE #5

DWG. NO.
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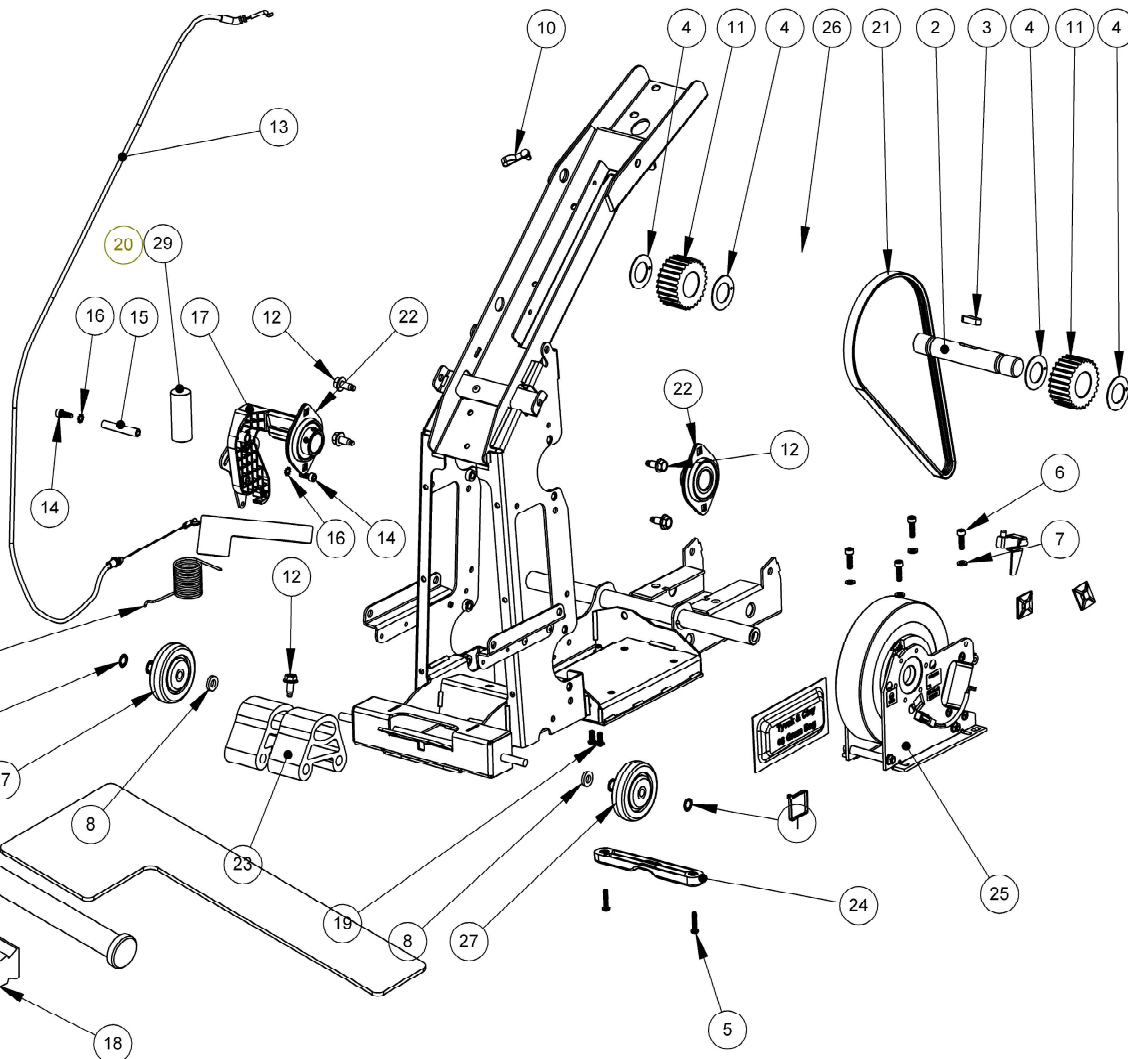
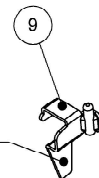
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Front End Group Figure 6

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50014	Push Nut - Reinforced, .375 Dia. Shaft	2
2	50021	Shaft - Urve, Main	1
3	52624	Machine Key - Rounded 7mm x 8mm, 28mm Long	1
4	50427	IGUS Thrust Washer GTM-2644-015	4
5	50698	SCREW - RHSC, M5x0.8x25, HFX, SS	2
6	50707	Screw - SHCS, M6x1.0px20, Hex, Black Oxide, Class 12.9, Patched	4
7	50708	Washer - Flat, Narrow, M6	4
8	50853	Spacer - Wheel	2
9	51299	Tool - Poly V Belt Installation	1
10	51366	Cable Hanger - Richco CH-2-01	1
11	51405	Service Assembly - Drive Sprocket, T5 & T5XR	2
12	51426	Bolt - Hex Flange, M8x1.25px20, MATpoint, Magni 565 Plated	5
13	51802	Service Kit - StrideLock Cable Assembly	1
14	51803	Screw - SHCS, M6x1.0x16, Hex, Black Oxide, Class 12.9	2
15	51808	Shaft - Standoff Generator - T5	1
16	51809	WASHER - SERRATED LOCK, M6	2
17	51893	Service Kit - StrideLock Brake Assembly	1
18	51907	Service Kit - Brake Pad, T5	1
19	51908	Screw - RHSC, M6x1.0x14, Patched	2
20	51932	Service Kit - StrideLock Brake Arbor T5 SN 109969-110242	1
21	56042	Service Kit - Poly V Belt	1
22	56043	Service Kit - Flange Bearing	2
23	56044	Service Kit - Pedal Bumper	1
24	56045	Service Kit - Mid Frame Support Bumper	1
25	56046B	Service Kit - Generator Brake	1
26	56047	Service Kit - Poly V Pulley	1
27	56048	Service Kit - Front Wheel	2
28	56049	Service Kit - StrideLock Torsion Spring	1
29	56050	Service Kit - StrideLock Brake Arbor T5 SN >=110243	1

**REMOVAL & REPLACEMENT OF 50252 BELT - POLY-V
REQUIRES 51299 POLY-V BELT INSTALLATION TOOL
BELT MUST BE REMOVED TO REPLACE ANY COMPONENT
THAT TOUCHES THE MAIN SHAFT, ITEM#2**



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INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
FRONT END GROUP, FIGURE #6

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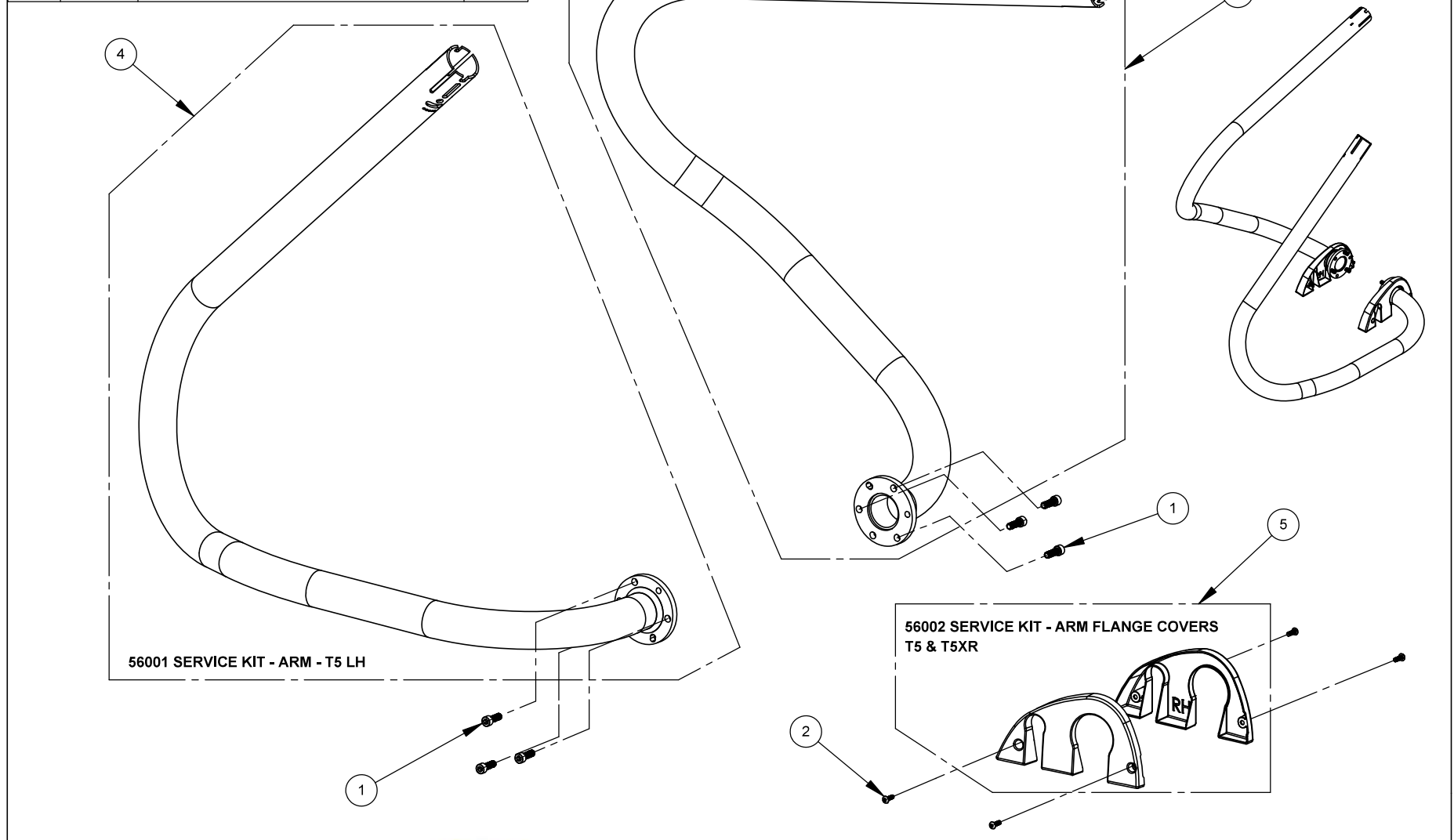
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11/6/24

Arms Group Figure 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50032	Screw - SHC, M8x1.25x25, Class 12.9, Hex, Black Oxide, Patched	6
2	50704	Screw - BHSC, M5x0.8px16, Hex, SS	4
3	56000	Service Kit - Arm - T5 RH	1
4	56001	Service Kit - Arm - T5 LH	1
5	56002	Service Kit - Arm Flange Covers - T5 & T5XR	1



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TITLE: T5 & T5XR PARTS MANUAL
ARMS GROUP

DWG. NO.
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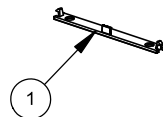
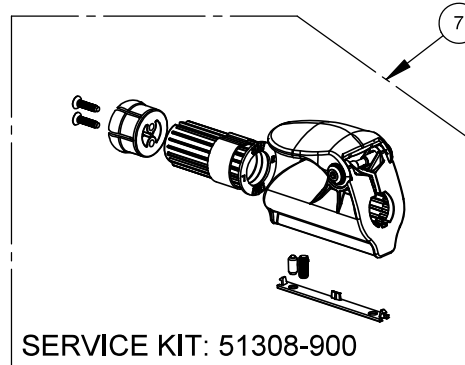
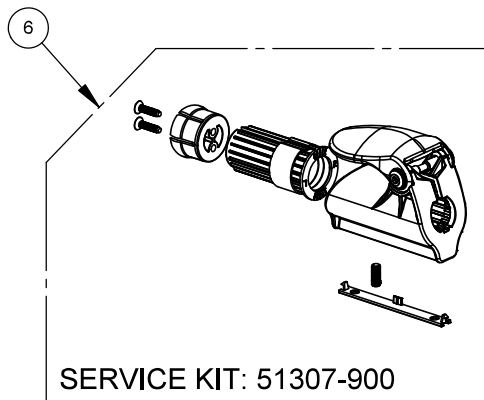
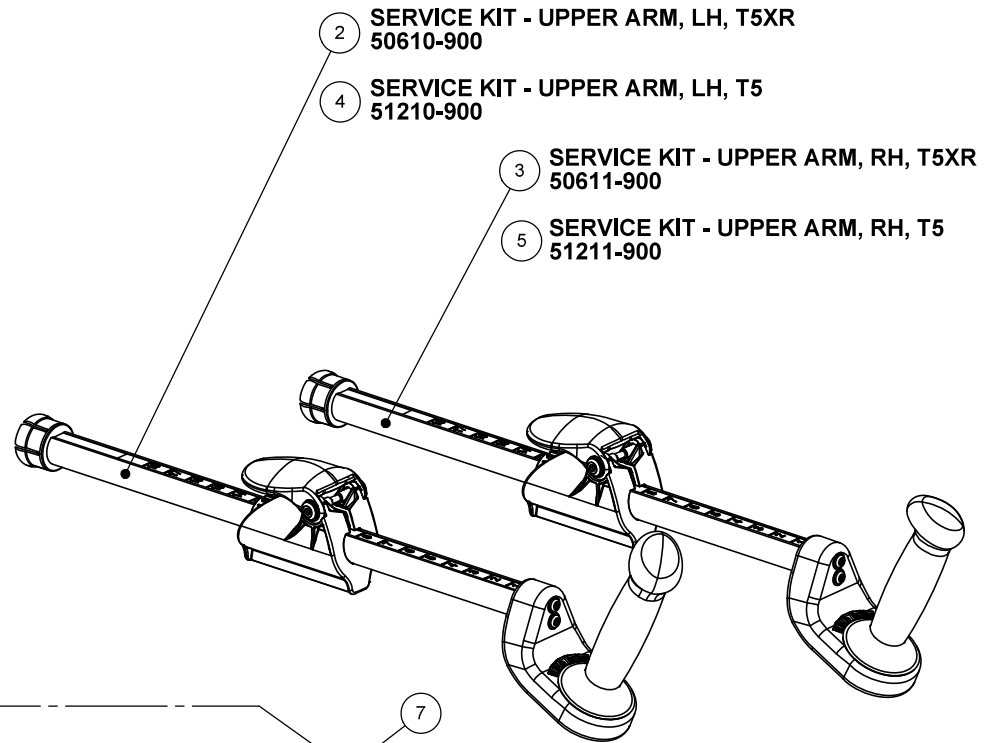
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Arms Group Figure 2

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50051	Cover - Armlock	2
2	50610-900	Service Kit - Upper Arm, LH, T5XR	1
3	50611-900	Servive Kit - Upper Arm, RH, T5XR	1
4	51210-900	Service Kit - Upper Arm, LH, T5	1
5	51211-900	Service Kit - Upper Arm, RH, T5	1
6	51307-900	Service Kit - Armlock, T5	2
7	51308-900	Service Kit - Armlock, T5XR	2



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INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
ARMS GROUP

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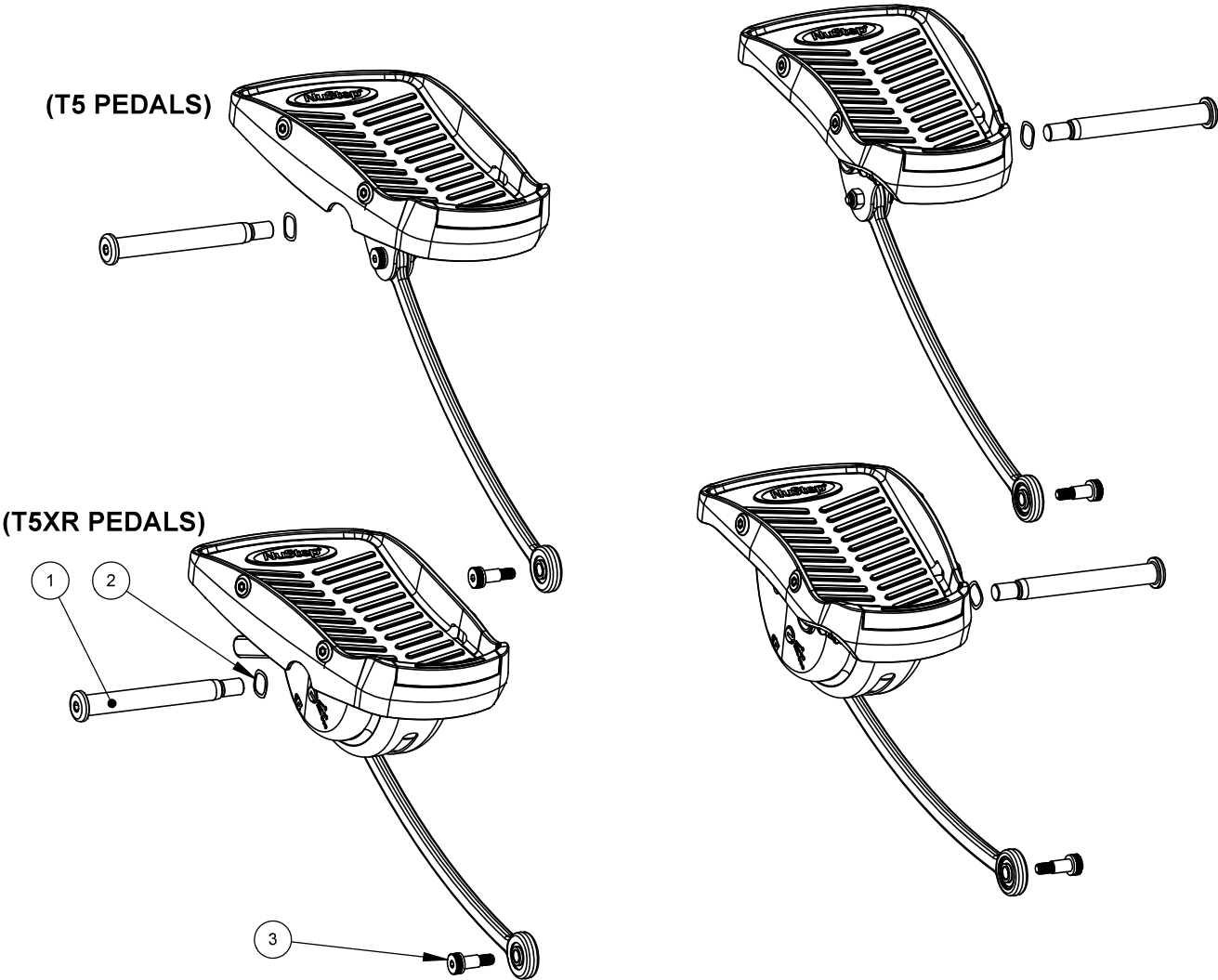
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Foot Pedal Group Figure 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50060	Bolt - Shoulder, Pedal Mounting	2
2	50856	Washer - Spring, Gardner Spring #MW1080-012	2
3	50061	Screw, Shoulder - SHSS, 12MM x 20MM, Class 12.9, Patched	2



TITLE: T5 & T5XR PARTS MANUAL
FOOT PEDAL GROUP

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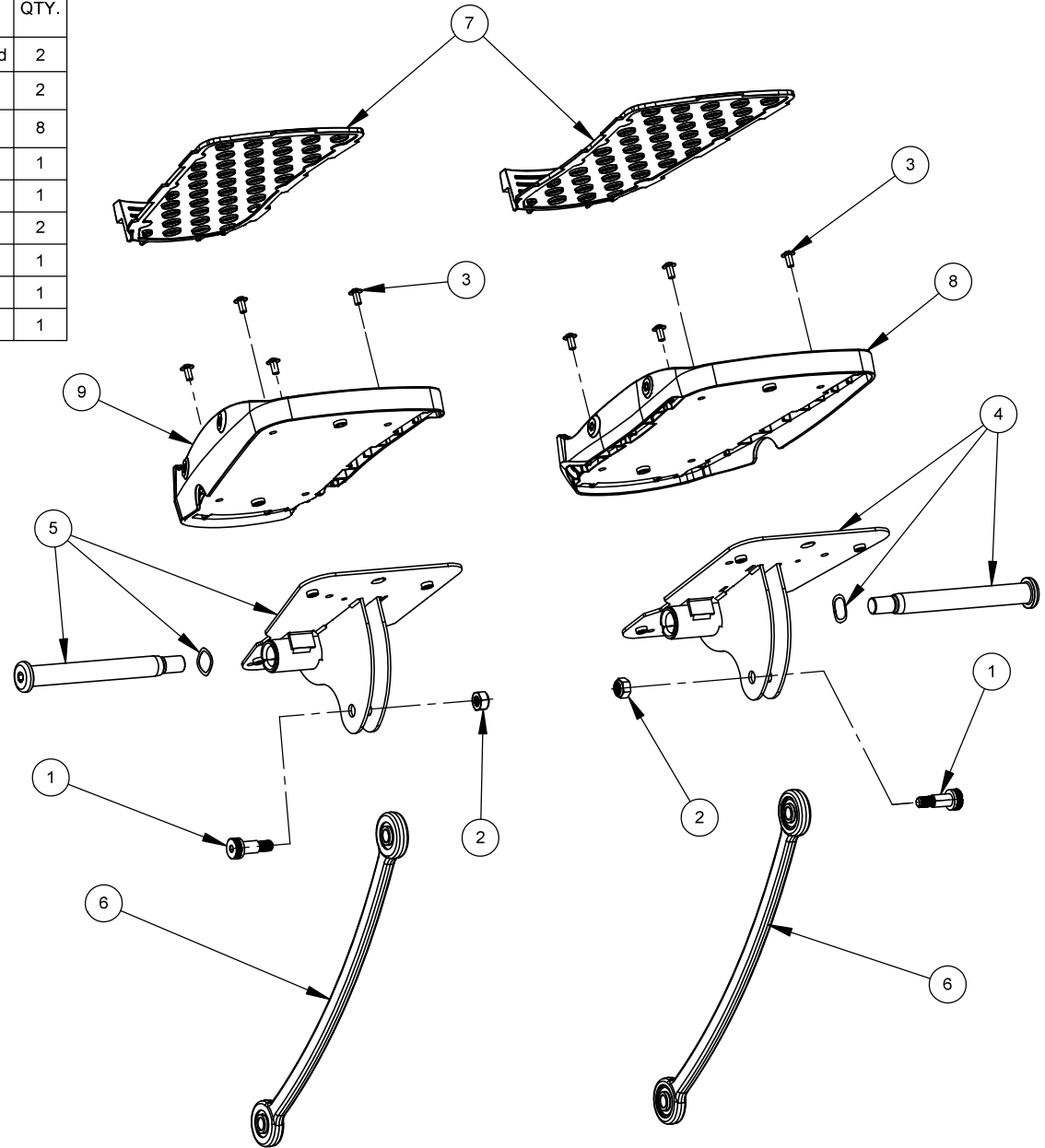
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Foot Pedal Group Figure 2 - T5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50061	Screw, Shoulder - SHSS, 12MM x 20MM, Class 12.9, Patched	2
2	50417	Nut - Locking, Nylon Insert, M10x1.5, DIN 985, Zinc Plated	2
3	50934	Screw - FBHCS, M6x1.0px12mm, 10.9, Black Zinc, Patched	8
4	51742	Service Kit - Footpedal Base, LH, T5	1
5	51743	Service Kit - Footpedal Base, RH, T5	1
6	56025	Service Kit - Pedal Connecting Link	2
7	56026	Service Kit - Foot Pedal Treads	1
8	56027	Service Kit - Foot Pedal LH	1
9	56028	Service Kit - Foot Pedal RH	1



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TITLE: T5 & T5XR PARTS MANUAL
FOOT PEDAL GROUP

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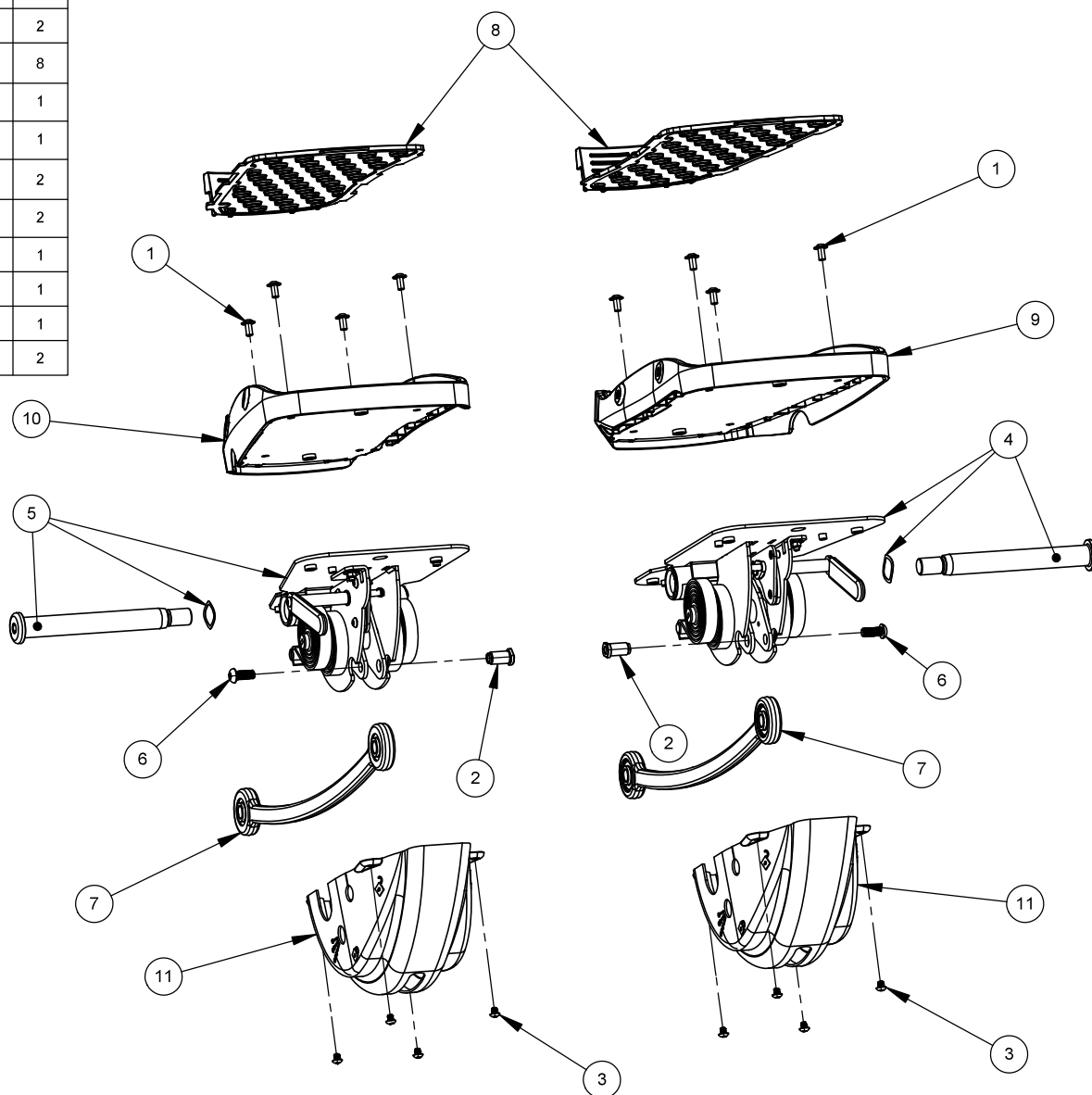
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Foot Pedal Group Figure 3 - T5XR

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50934	Screw - FBHCS, M6x1.0px12mm, 10.9, Black Zinc, Patched	8
2	51160	Nut - Link Pivot, Dorsi Flex	2
3	51191	Screw - BHSC, M5x0.8x6, Hex, Class 10.9, Black Oxide, Patched	8
4	51744	Service Kit - Footpedal Base, LH, T5	1
5	51745	Service Kit - Footpedal Base, RH, T5	1
6	51805	Screw - BHSC, M8x1.25x20, Class 10.9, Hex, Black, Patched	2
7	56025	Service Kit - Pedal Connecting Link	2
8	56026	Service Kit - Foot Pedal Treads	1
9	56027	Service Kit - Foot Pedal LH	1
10	56028	Service Kit - Foot Pedal RH	1
11	56029	Service Kit - Dorsi Flex Foot Pedal Cover	2



**SERVICE KITS MAY INCLUDE
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TITLE: T5 & T5XR PARTS MANUAL
FOOT PEDAL GROUP

DWG. NO.
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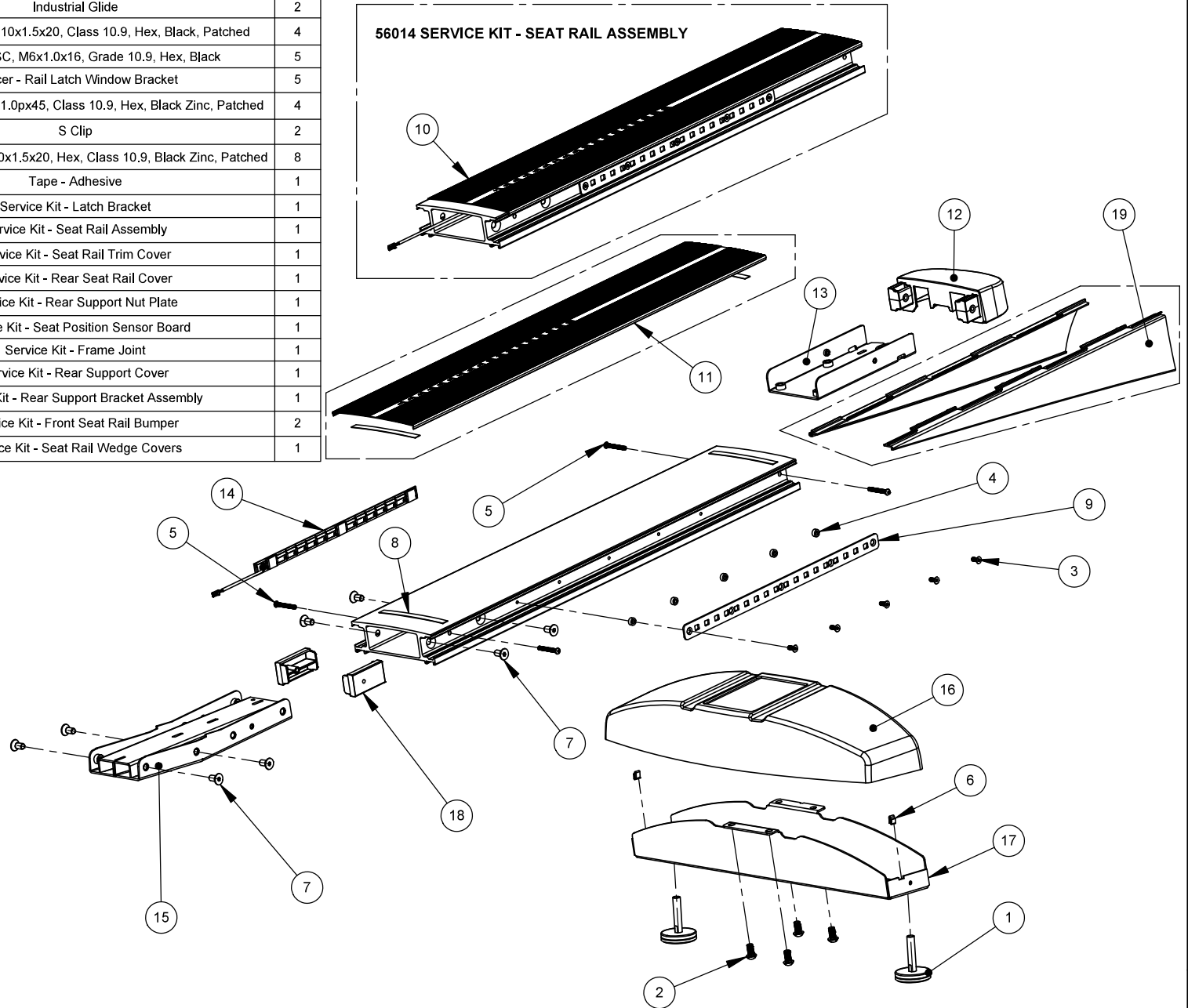
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Rear End Group

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50033	Industrial Glide	2
2	50076	Screw - BHSC, M10x1.5x20, Class 10.9, Hex, Black, Patched	4
3	50184	Screw - FHSC, M6x1.0x16, Grade 10.9, Hex, Black	5
4	50534	Spacer - Rail Latch Window Bracket	5
5	50623	Screw - BHSC, M6x1.0px45, Class 10.9, Hex, Black Zinc, Patched	4
6	50716	S Clip	2
7	50950	Screw - FHSCS, M10x1.5x20, Hex, Class 10.9, Black Zinc, Patched	8
8	50996	Tape - Adhesive	1
9	56013	Service Kit - Latch Bracket	1
10	56014	Service Kit - Seat Rail Assembly	1
11	56015	Service Kit - Seat Rail Trim Cover	1
12	56016	Service Kit - Rear Seat Rail Cover	1
13	56017	Service Kit - Rear Support Nut Plate	1
14	56018	Serve Kit - Seat Position Sensor Board	1
15	56019	Service Kit - Frame Joint	1
16	56020	Service Kit - Rear Support Cover	1
17	56021	Service Kit - Rear Support Bracket Assembly	1
18	56022	Service Kit - Front Seat Rail Bumper	2
19	56024	Service Kit - Seat Rail Wedge Covers	1



**SERVICE KITS MAY INCLUDE
INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
REAR END GROUP

DWG. NO.
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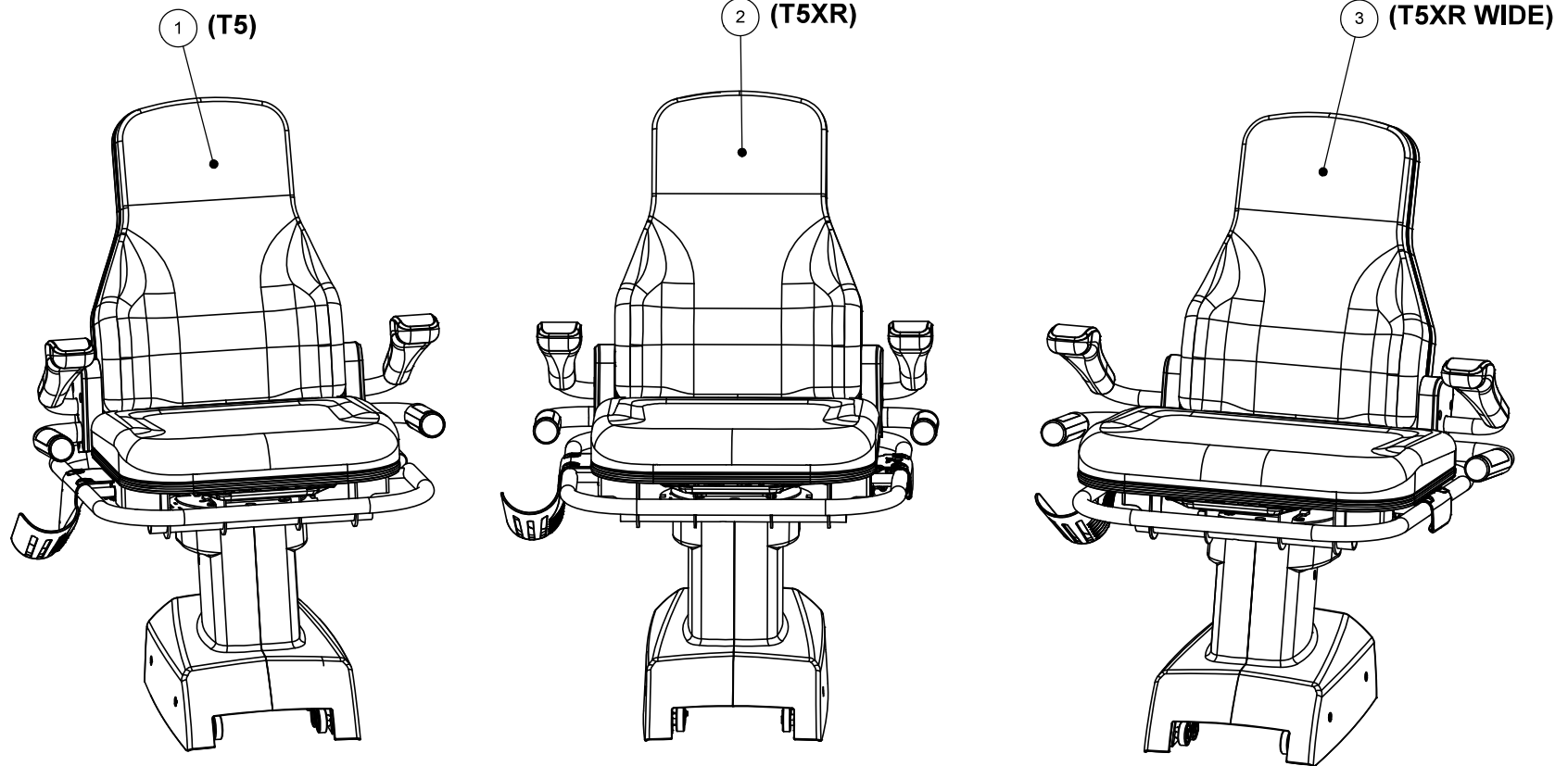
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Seat Group Figure 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50513	Assembly - Seat & Trolley, T5	1
2	50300	Assembly - Seat & Trolley, T5XR	1
3	50301	Assembly - Seat & Trolley, T5XR Wide	1



TITLE: T5 & T5XR PARTS MANUAL
SEAT GROUP

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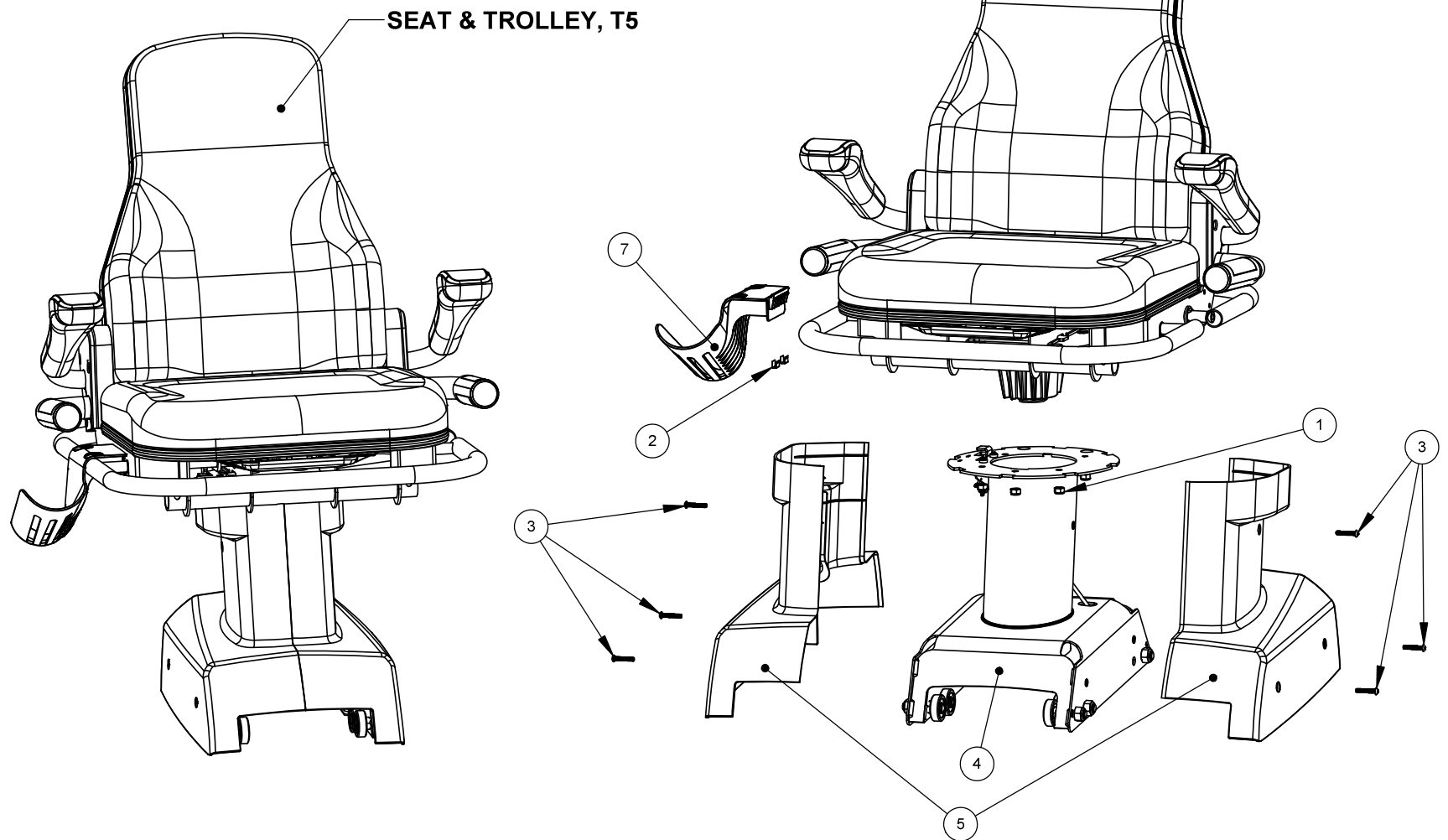
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Seat Group Figure 2 - T5 Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	5
2	50599	CLIP, SPRING, WATER BOTTLE HOLDER	2
3	50705	Screw - BHSC, M5x0.8px30. Hex, SS	6
4	56054	Service Kit - Trolley Assembly	1
5	56056	Service Kit - Trolley Covers - T5	1
6	56058	Service Kit - T5 Seat	1
7	56060	Service kit - Water Bottle Holder	1



SERVICE KITS MAY INCLUDE INSTRUCTIONS AND TOOLS



TITLE: T5 & T5XR PARTS MANUAL
SEAT GROUP

DWG. NO.
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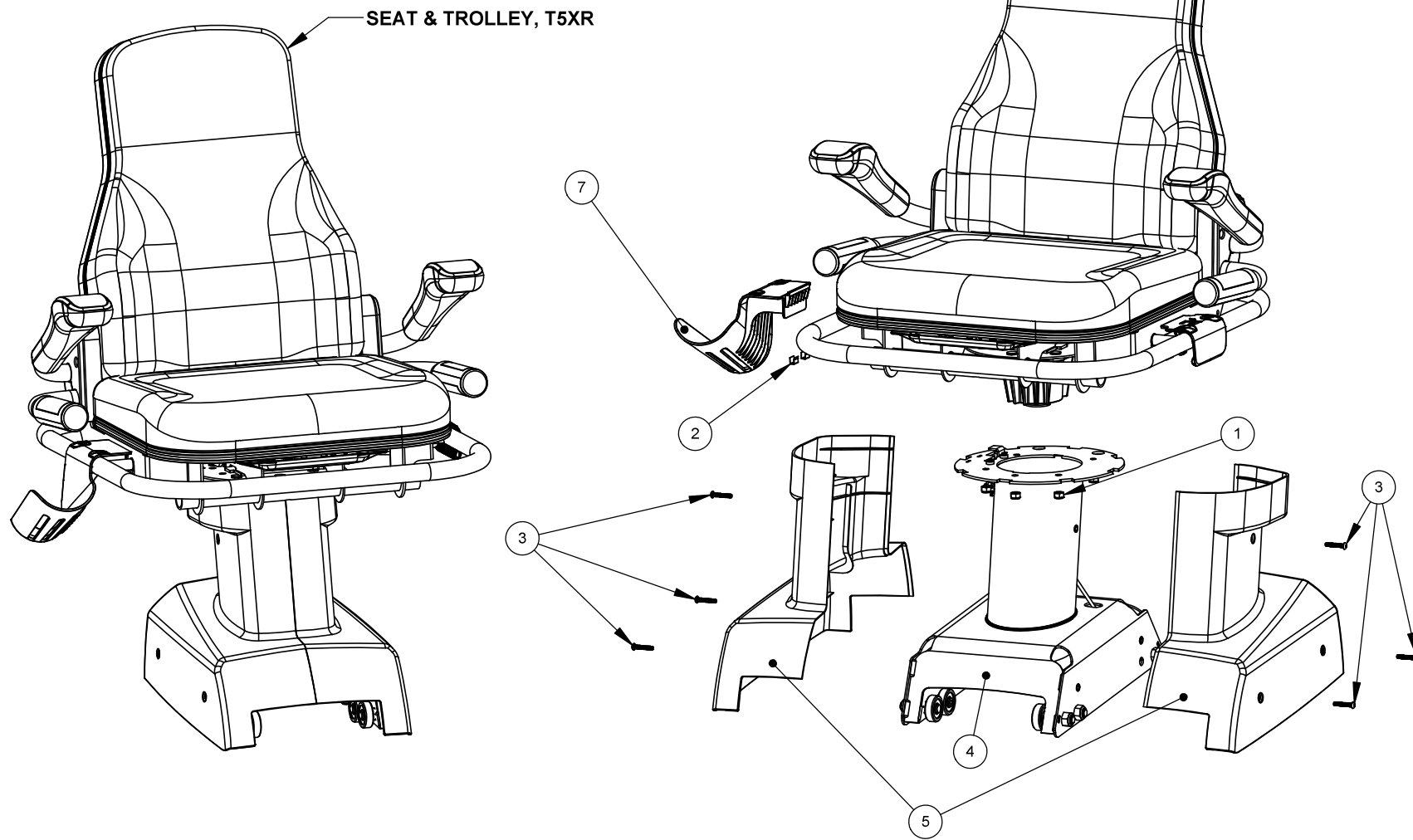
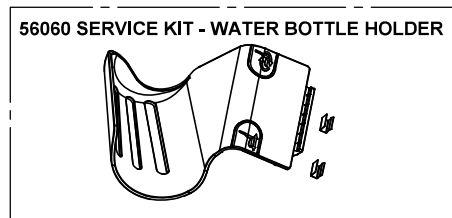
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Seat Group Figure 3 - T5XR Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	5
2	50599	CLIP, SPRING, WATER BOTTLE HOLDER	2
3	50705	Screw - BHSC, M5x0.8px30. Hex, SS	6
4	56054	Service Kit - Trolley Assembly	1
5	56055	Service Kit - Trolley Covers - T5XR	1
6	56057	Service Kit - T5XR Seat	1
7	56060	Service kit - Water Bottle Holder	1



**SERVICE KITS MAY INCLUDE
INSTRUCTIONS AND TOOLS**



TITLE: T5 & T5XR PARTS MANUAL
SEAT GROUP

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51407

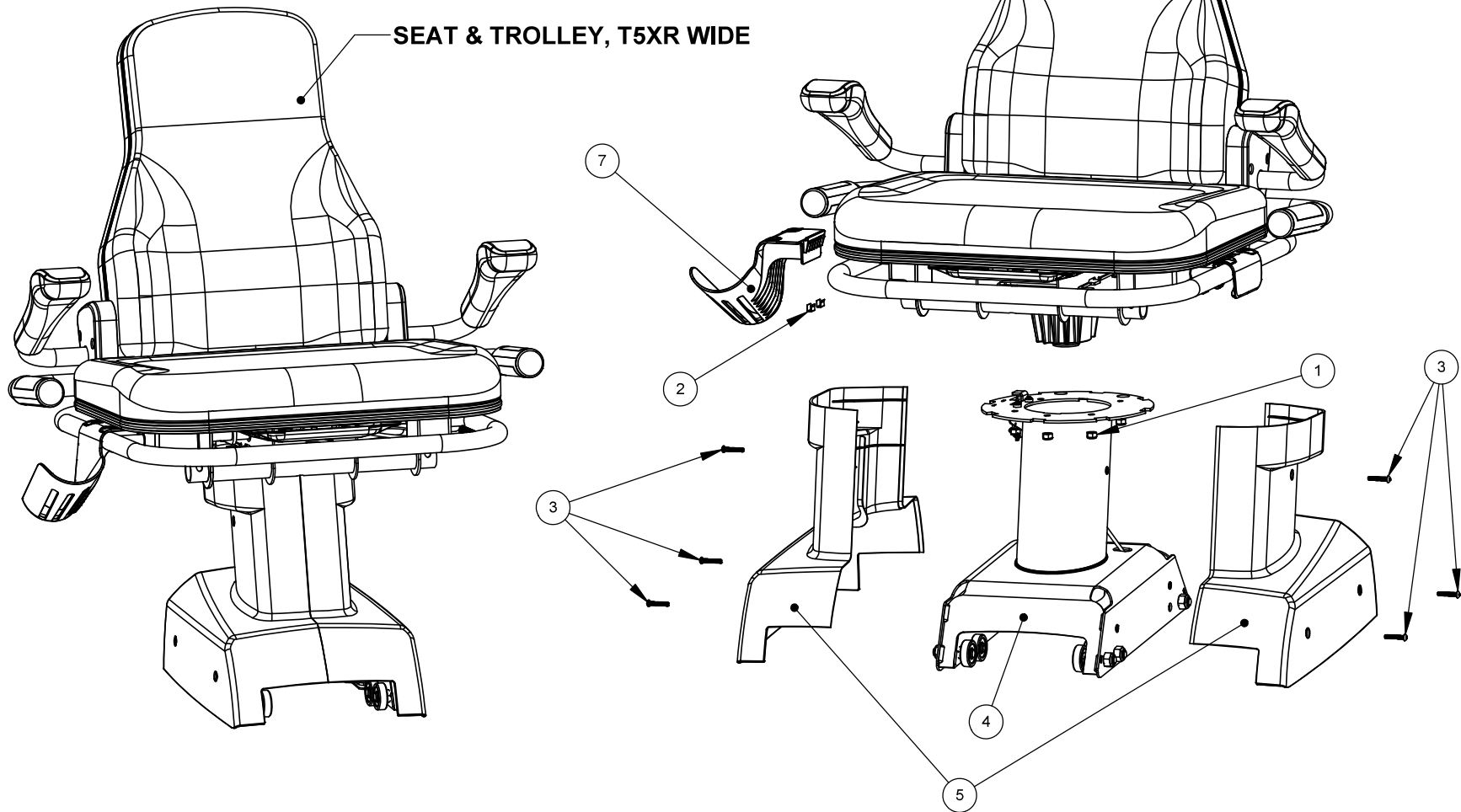
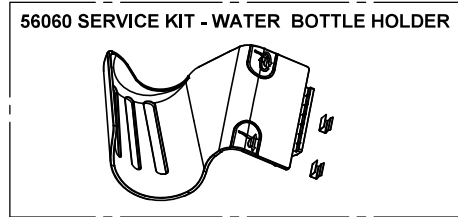
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Seat Group Figure 4 - T5XR Wide Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	5
2	50599	CLIP, SPRING, WATER BOTTLE HOLDER	2
3	50705	Screw - BHSC, M5x0.8px30. Hex, SS	6
4	56054	Service Kit - Trolley Assembly	1
5	56055	Service Kit - Trolley Covers - T5XR	1
6	56059	Service Kit - T5XR Wide Seat	1
7	56060	Service kit - Water Bottle Holder	1



SERVICE KITS MAY INCLUDE INSTRUCTIONS AND TOOLS



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SEAT GROUP

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51409

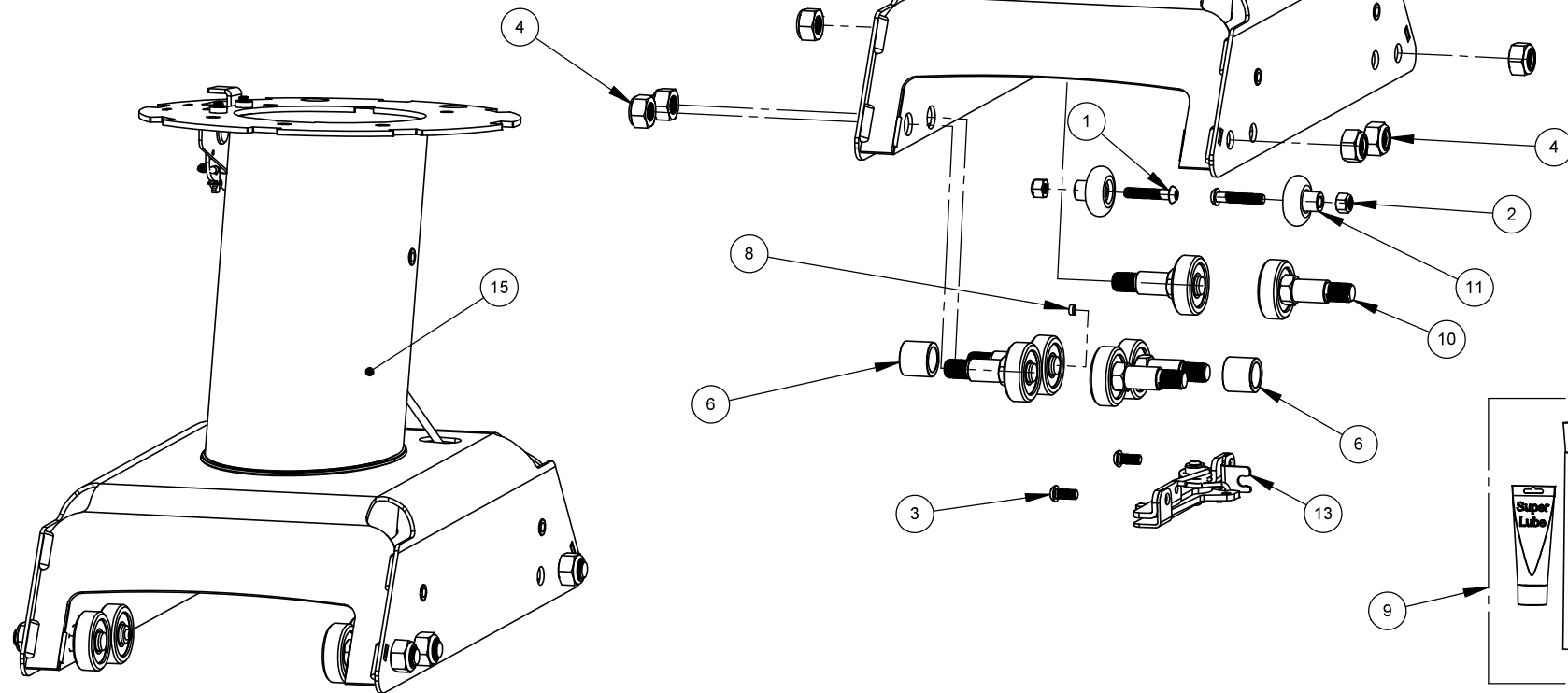
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Seat Group Figure 5 - Seat Trolley

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	41018	SCREW - BHCS G8 1/4-20 X 1-1/4	2
2	41222	Nut, 1/4-20, Nylock, Black Zinc	2
3	50351	Screw - BHSC, M6x1.0x14, Class 10.9, Hex, Black Oxide	2
4	50544	Nut - Locking, Nylon Insert, M12x1.25p, DIN 985, Zinc Plated	6
5	50603	Screw - BHSC, M6x1.0px12, Class 10.9, Hex, Black Oxide	2
6	50852	Spacer - Trolley Wheel	2
7	51433	Service Kit - Trolley	1
8	51473	Service Kit - Sensor Magnet Replacement	1
9	51727	Service Kit - T5 Wheel Grease SN<=110946	1
10	51936	Service Kit - T5 Seat Wheel, SN>=110947	6
11	51937	Service Kit - T5 Seat Drag Wheel, SN>=110947	2
12	56051	Service Kit - Rail Latch Release Cable SN>=101370	1
13	56052	Service Kit - Rail Latch Assembly	1
14	56053	Service Kit - Rail Latch Cable Lever Assembly	1
15	56054	Service Kit - Trolley Assembly	1



**SERVICE KITS MAY INCLUDE
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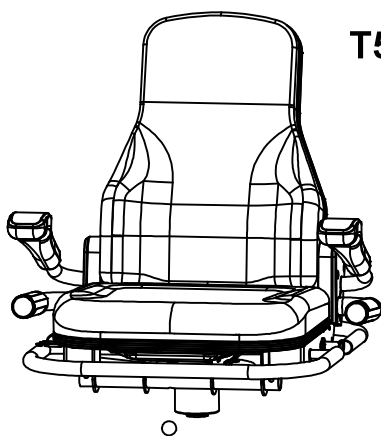
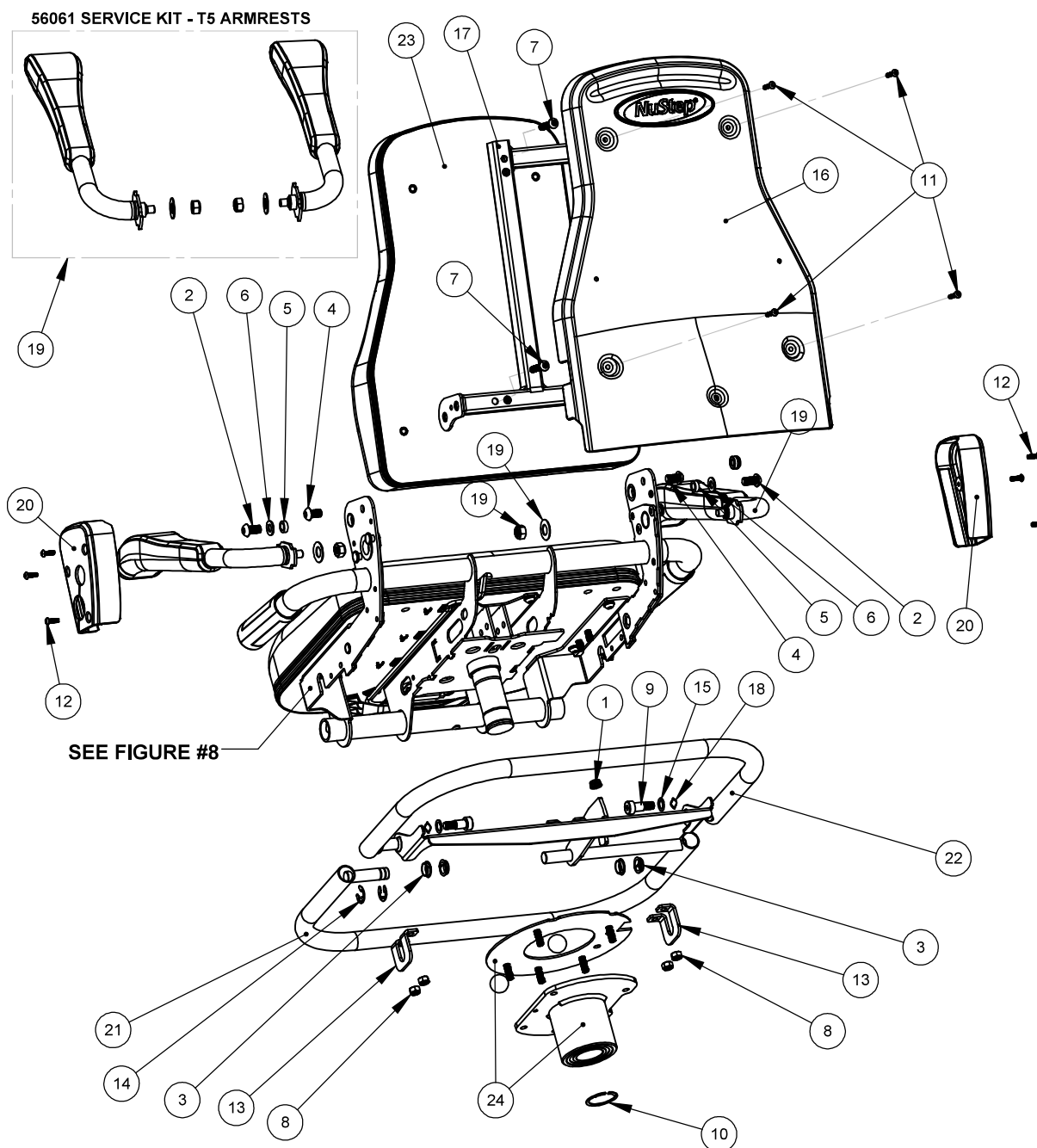
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Seat Group Figure 6 - T5 Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	41142	Spring - Rear Seat Lever	1
2	50076	Screw - BHSC, M10x1.5x20, Class 10.9, Hex, Black, Patched	2
3	50348	Bushing, Igus MCI-10-02	4
4	50381	SCREW-BHSCS, M10x1.5x18, HEX, PATCH	2
5	50382	Spacer- Back Frame Pivot	2
6	50383	Washer, M10x2.0	2
7	50511	Screw - BHSC, M8x1.25x40, Hex, Black	4
8	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	4
9	50564	Screw - Socket, Shoulder, M12x1.5x16	2
10	50575	Snap Ring - Waldes Truars 5108-150	1
11	50698	Screw - BHSC, M5x0.8x25, Hex, SS	4
12	50704	Screw - BHSC, M5x0.8px16, Hex, SS	6
13	50872	Bracket - Seat Release Shaft	2
14	50874	E-Clip, Waldes Truarc #5133-62	2
15	50877	Washer - Shim	2
16	58373	Service Kit - Cover, Seat Back, T5 & T5XR	1
17	51413	Service Kit - Frame, Seat Back, T5	1
18	52204	Washer - Wave Spring	2
19	56165	Service Kit - T5 Arm Rest	1
20	58368	Service Kit - Seat Riser Covers	1
21	56064	Service Kit - Seat Lever - Front	1
22	56065	Service Kit - Seat Lever - Rear	1
23	56163	Service Kit - Seat Back Pad Replacement	1
24	56100	Service Kit - Seat Bearing Cartridge	1



T5 SEAT

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TITLE: T5 & T5XR PARTS MANUAL
SEAT GROUP, FIGURE #6

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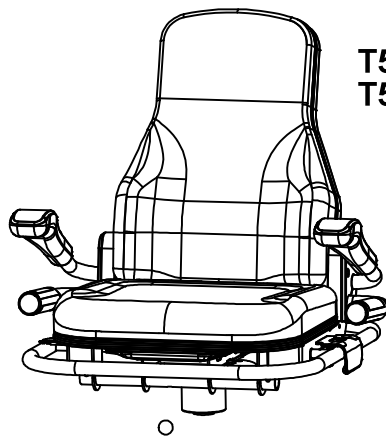
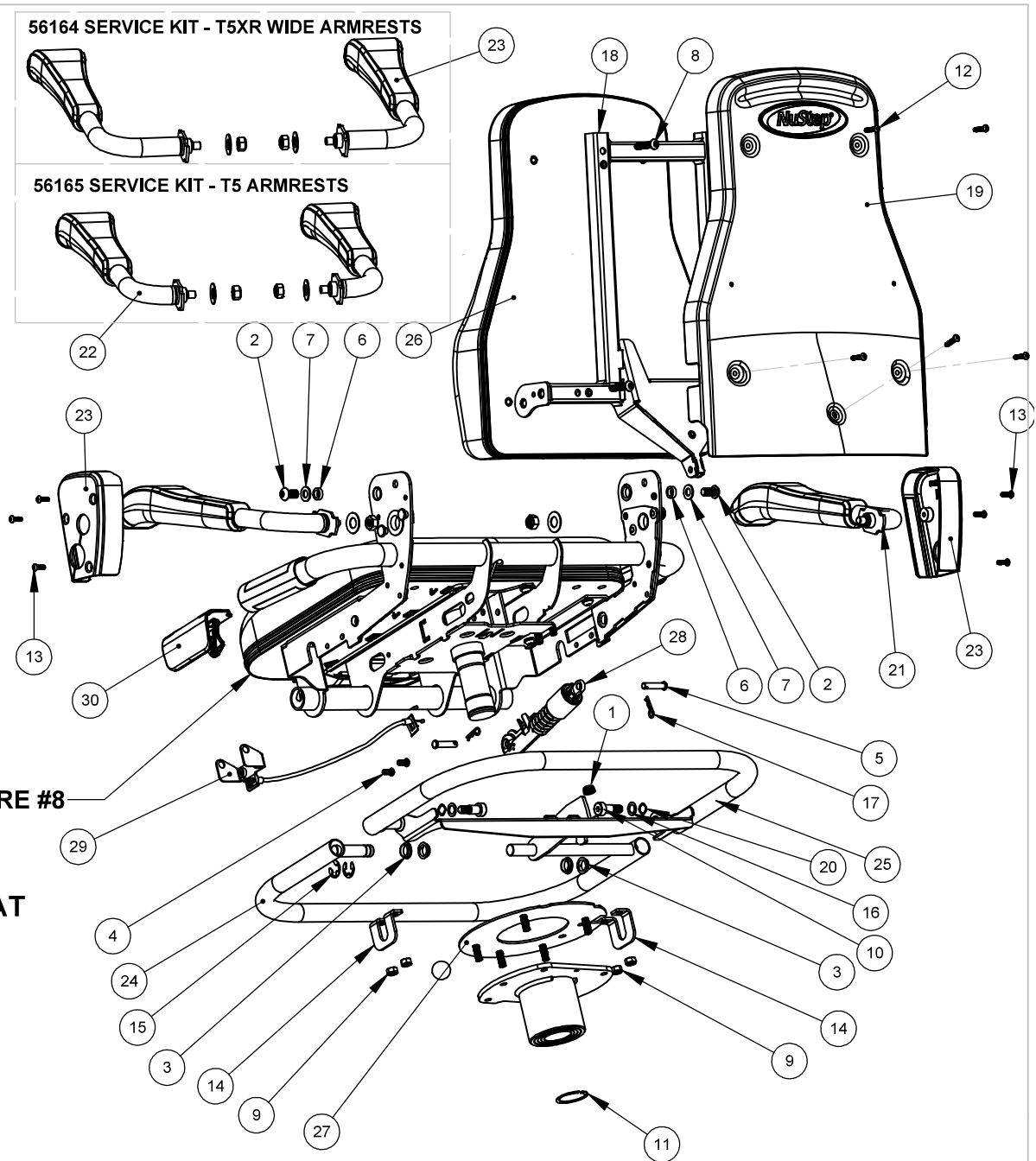
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Seat Group Figure 7 - T5XR Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	41142	Spring - Rear Seat Lever	1
2	50076	Screw - BHSC, M10x1.5x20, Class 10.9, Hex, Black, Patched	2
3	50348	Bushing, Igus MCI-10-02	4
4	50351	Screw - BHSC, M6x1.0x14, Class 10.9, Hex, Black Oxide, Patched	2
5	50379	Pin - Clevis, Strandard, 5/16 OD x 1 3/8	2
6	50382	Spacer- Back Frame Pivot	2
7	50383	Washer, M10x2.0	2
8	50511	Screw - BHSC, M8x1.25x40, Hex, Black	4
9	50546	Nut - Locking, Nylon Insert, M8x1.25, DIN 985, Zinc Plated	4
10	50564	Screw - Socket, Shoulder, M12x1.5x16	2
11	50575	Snap Ring - Waldes Truars 5108-150	1
12	50698	Screw - BHSC, M5x0.8x25, Hex, SS	5
13	50704	Screw - BHSC, M5x0.8px16, Hex, SS	6
14	50872	Bracket - Seat Release Shaft	2
15	50874	E-Clip, Waldes Truarc #5133-62	2
16	50877	Washer - Shim	2
17	50927	Cotter Pin, Hairpin Style, Steel, Zinc	2
18	51401	Service Kit - Frame, Seat Back, T5XR	1
19	58373	Service Kit - Cover, Seat Back, T5 & T5XR	1
20	52204	Washer - Wave Spring	2
21	56164	Service Kit - T5XR Wide Armrests	1
22	56165	Service Kit - T5 Arm Rest	1
23	58368	Service Kit - Seat Riser Covers	1
24	56064	Service Kit - Seat Lever - Front	1
25	56065	Service Kit - Seat Lever - Rear	1
26	56163	Service Kit - Seat Back Pad Replacement	1
27	56100	SERVICE KIT - T5 SEAT BEARING CARTRIDGE & STUD PLATE	1
28	56079	Service Kit - Actuator, Seat Recline	1
29	56080	Service Kit - Cable & Bracket - Seat Recline	1
30	56081	Service Kit - Seat Recline Lever Replacement	1



T5XR SEAT
T5XR WIDE SEAT



TITLE: T5 & T5XR PARTS MANUAL
SEAT GROUP. FIGURE #7

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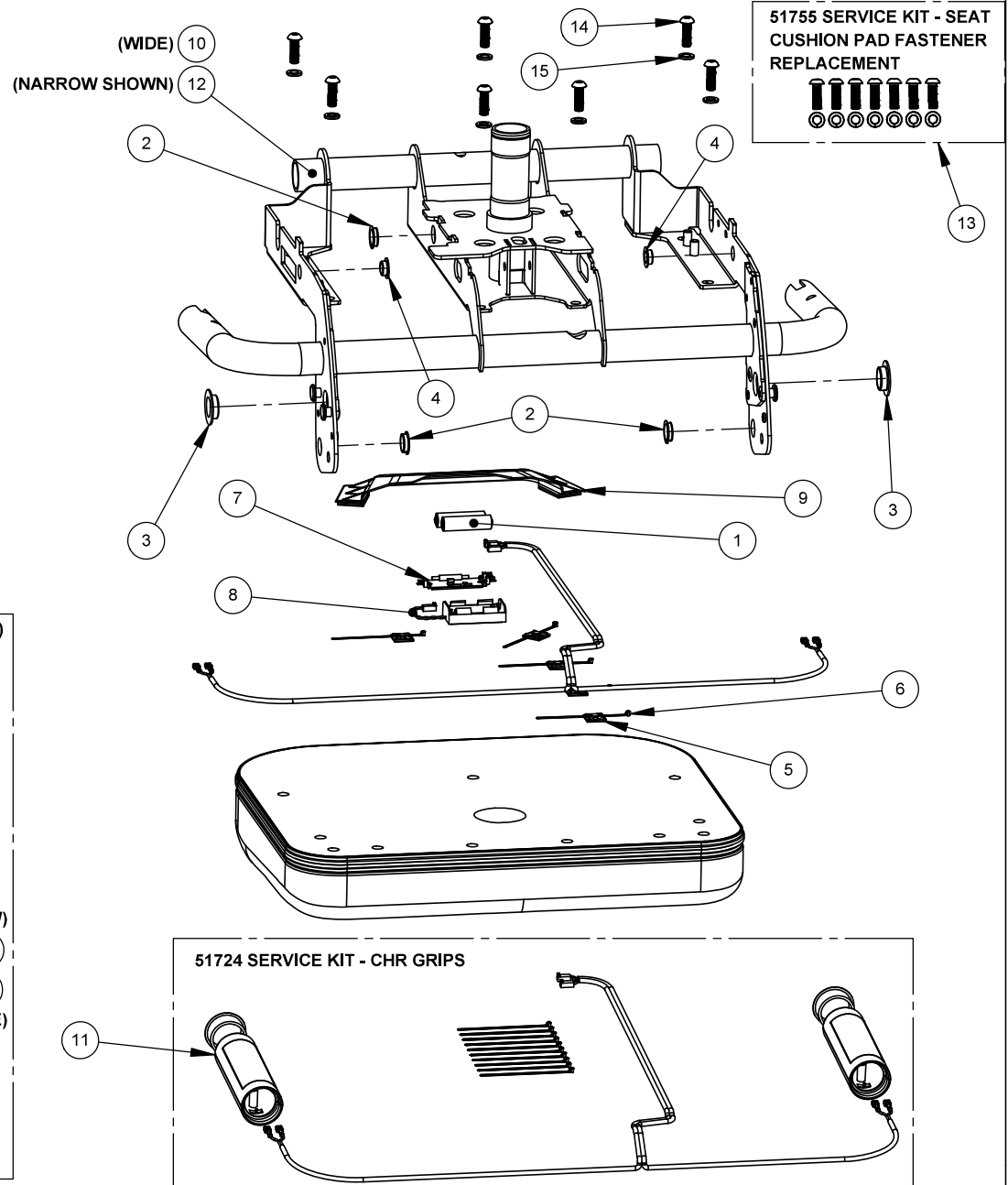
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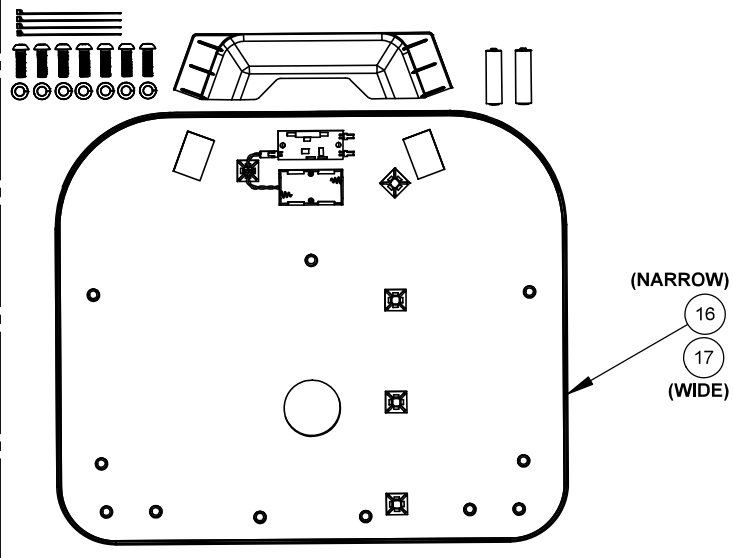
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Seat Group Figure 8 - T5XR Wide Seat

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	41224	Battery - AA Alkaline	2
2	50348	BUSHING, IGUS MCI-10-02	3
3	50377	BEARING - FLANGE, 20mm x 8.25mm	2
4	50563	BUSHING, IGUS GFM-1214-06	2
5	50880	Cable Mounting Base T&B #MPNY-750-0-C	5
6	50882	Cable Tie	5
7	51477	Service Kit - CHR Transmitter	1
8	51478	Service Kit - Battery Holder, CHR	1
9	51612	Service Kit - CHR Transmitter Cover Installation	1
10	51699	Weldment - Cushion Frame, Wide	1
11	51724	Service Kit - CHR Grips	1
12	51725	Weldment - Cushion Frame, Narrow	1
13	51755	Service Kit - Seat Cushion Pad Fastener Replacement	1
14	51756	Screw - BHSC, M8x1.25x25, Class 10.9, Hex, Black Oxide, VC-3 Patched	7
15	51757	Washer - M8 Split Lock, Zinc	7
16	51760	Service Kit - Narrow Seat Cushion Pad Replacement	1
17	51761	Service Kit - Wide Seat Cushion Pad Replacement	1



51760 SERVICE KIT - NARROW SEAT, CUSHION PAD REPLACEMENT (SHOWN)
51761 SERVICE KIT - WIDE SEAT, CUSHION PAD REPLACEMENT



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SEAT GROUP

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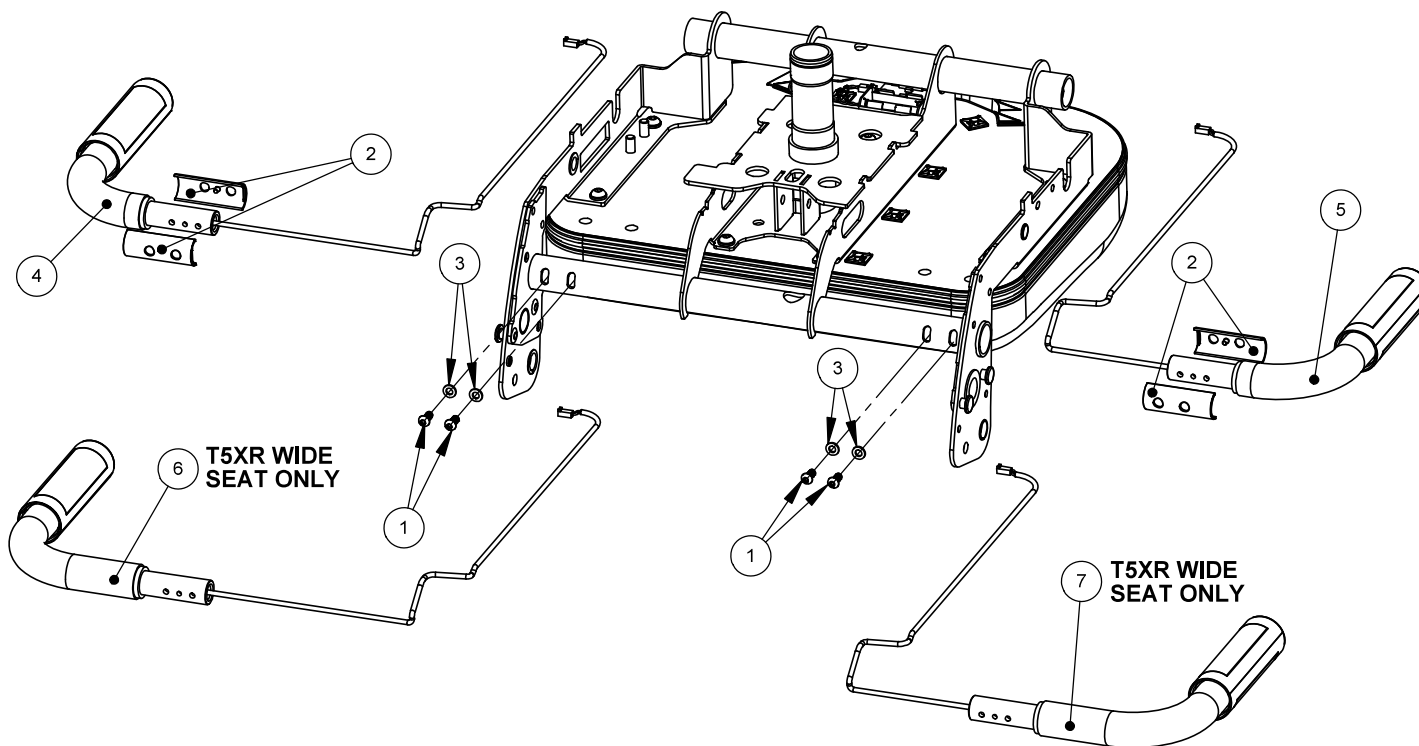
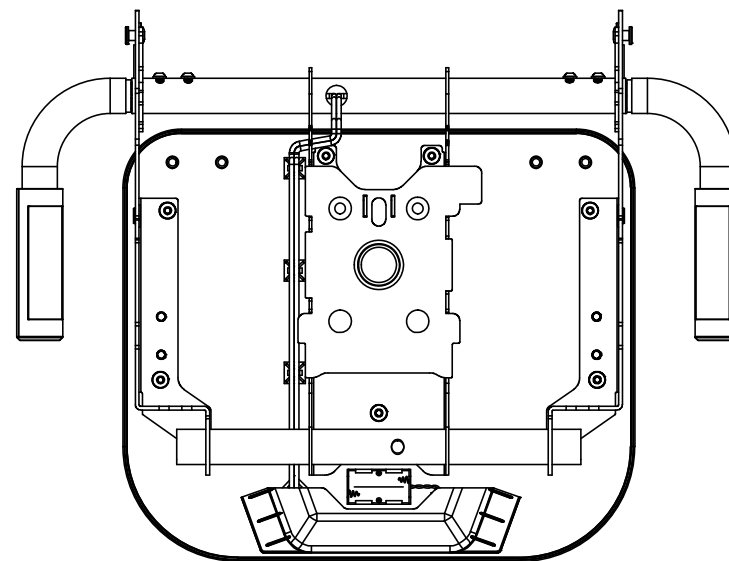
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Seat Group Figure 9 - Contact Heart Rate (Serial Number ≤ 109237)

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	50351	Screw - BHSC, M6x1.0x14, Class 10.9, Hex, Black Oxide, Patched	4
2	50558	BEARING PLATE	4
3	50559	WASHER, M6	4
4	51479	Service Kit - CHR Grip - RH T5 & T5XR SN ≤109226	1
5	51480	Service Kit - CHR Grip - LH T5 & T5XR SN ≤109226	1
6	51481	Service Kit - CHR Grip - Wide RH T5XR SN ≤109237	1
7	51482	Service Kit - CHR Grip - Wide LH T5XR SN ≤109237	1



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SEAT GROUP

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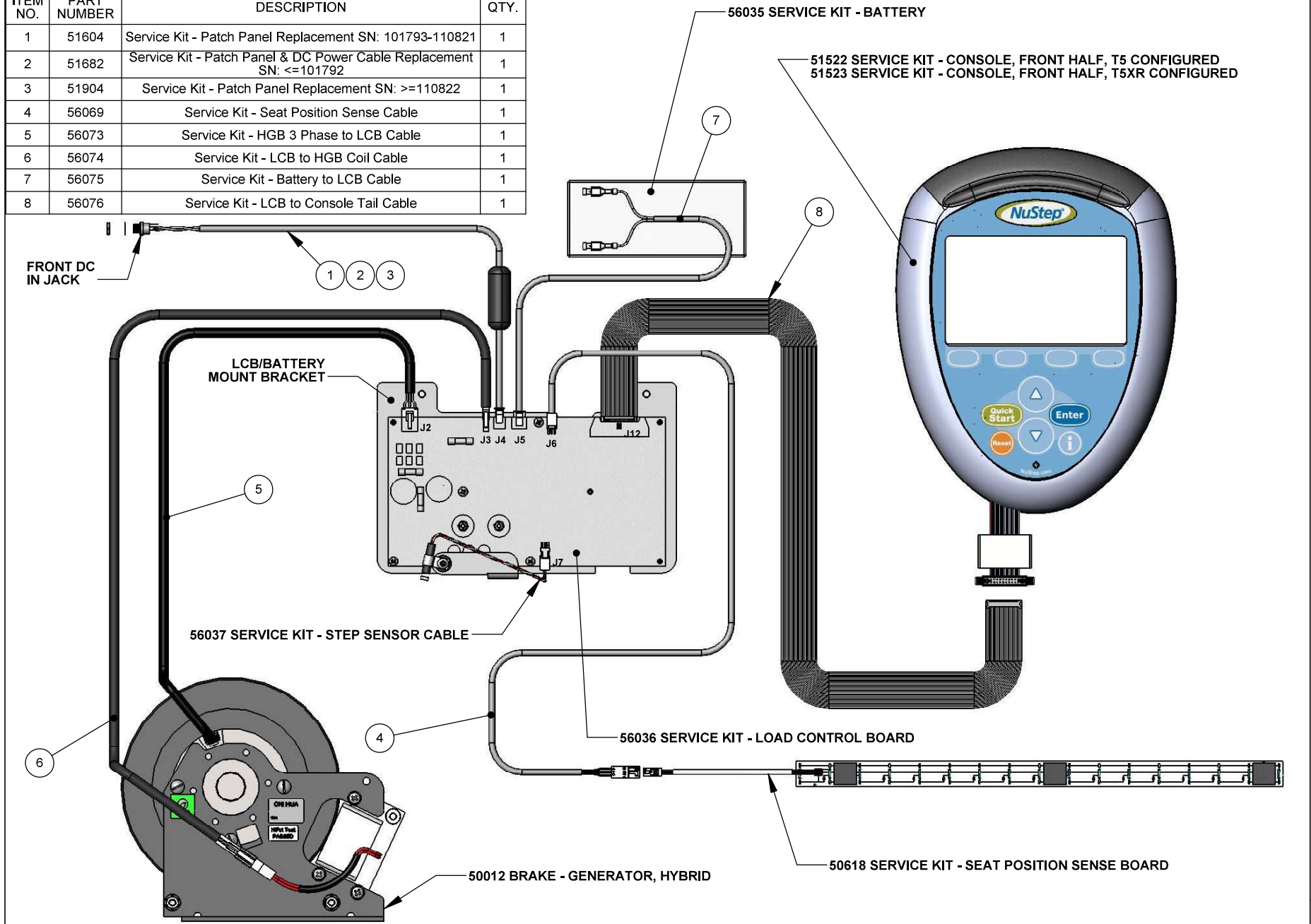
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Electronics Cable Diagram

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	51604	Service Kit - Patch Panel Replacement SN: 101793-110821	1
2	51682	Service Kit - Patch Panel & DC Power Cable Replacement SN: <=101792	1
3	51904	Service Kit - Patch Panel Replacement SN: >=110822	1
4	56069	Service Kit - Seat Position Sense Cable	1
5	56073	Service Kit - HGB 3 Phase to LCB Cable	1
6	56074	Service Kit - LCB to HGB Coil Cable	1
7	56075	Service Kit - Battery to LCB Cable	1
8	56076	Service Kit - LCB to Console Tail Cable	1



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CABLE DIAGRAM

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